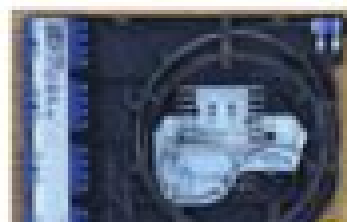


10

Route fibers into base

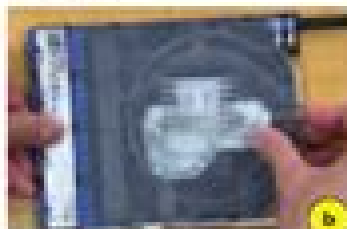
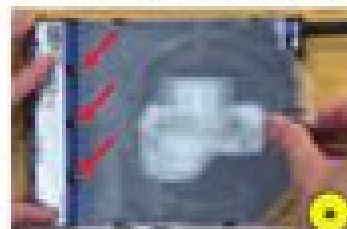
(a) Position spool to prepare for routing. (b) Route pigtail and feeder fibers counterclockwise starting along the outer walls and working towards the center of the cassette. (c) Line up the pegs on the cassette base with the mounting holes on the spool to finish routing. (d) Insert spool into base and ensure all fibers are under retaining fingers.



11

Apply Cover

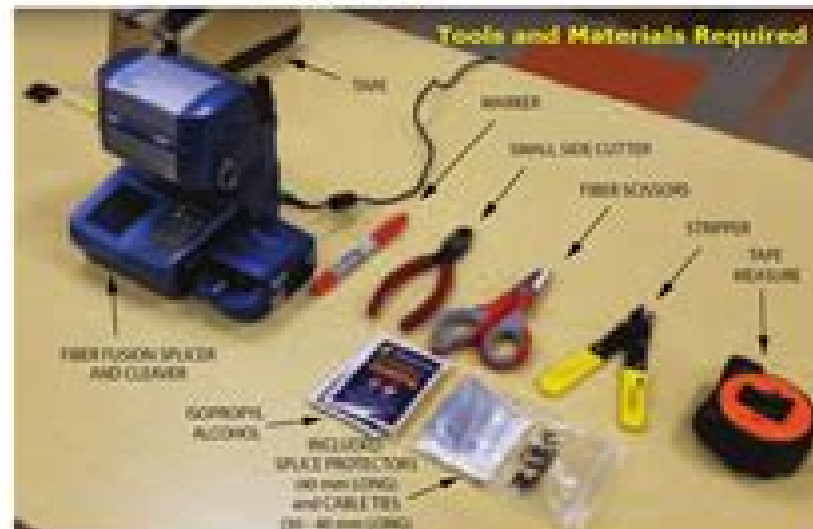
(a) Line the tabs on the cover with the slots near the front of the cassette base. (b) Lay the cover flat on the base and ensure all the tabs on the side of the cover and bases are lined up. With one hand holding the cassette base, push cover forward with other hand to engage tabs. Double check the rear tab is also engaged to prevent the cover from sliding off.

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1

Prepare cable for mass fiber splice cassette installation.

Refer to Table 1 for Feeder and Pigtail Lengths. "Feeder Initial Length" is the recommended length of fiber to bring into the cassette. "Feeder Cut Length" and "Pigtail Cut Length" is measured from the front of the cassette and is the recommended cut length for the initial splice. A maximum of (1) rework is allowed per splice.

Feeder Initial Length (in)	Feeder Cut Length (in)	Pigtail Cut Length (in)	Fiber Inside Propel Panel (in)
25 (63.5 cm)	19.5 (49.5 cm)	22.25 (56.5 cm)	21 (53.3 cm)

Table 1: Pigtail and Feeder Lengths



8 Port Cassette, shown above

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Table of Contents Quickstart Installation Guide

1. Understanding the eBook Quickstart Installation Guide
 - The Rise of Digital Reading Quickstart Installation Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Quickstart Installation Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Quickstart Installation Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Quickstart Installation Guide
 - Personalized Recommendations
 - Quickstart Installation Guide User Reviews and Ratings
 - Quickstart Installation Guide and Bestseller Lists
5. Accessing Quickstart Installation Guide Free and Paid eBooks
 - Quickstart Installation Guide Public Domain eBooks
 - Quickstart Installation Guide eBook Subscription Services
 - Quickstart Installation Guide Budget-Friendly Options
6. Navigating Quickstart Installation Guide eBook Formats

- ePub, PDF, MOBI, and More
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- Quickstart Installation Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Quickstart Installation Guide
 - Highlighting and Note-Taking Quickstart Installation Guide
 - Interactive Elements Quickstart Installation Guide
- 8. Staying Engaged with Quickstart Installation Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Quickstart Installation Guide
- 9. Balancing eBooks and Physical Books Quickstart Installation Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Quickstart Installation Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Quickstart Installation Guide
 - Setting Reading Goals Quickstart Installation Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Quickstart Installation Guide
 - Fact-Checking eBook Content of Quickstart Installation Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
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 - Integration of Multimedia Elements
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