

# SERVICE INSTRUCTION

# INSTALLATION INSTRUCTION OF UL REDUCTION GEARBOX TYPE \_C" AND \_CL" SI-09-1994 R2

# MANDATORY

#### Repeating symbols:

Please, pay attention to the following symbols throughout this document emphasizing particular information.

- ▲ WARNING: Identifies an instruction, which if not followed, may cause serious injury or even death.
- ECAUTION: Denotes an instruction which if not followed, may severely damage the engine or could lead to suspension of warranty.
- ◆ NOTE: Information useful for better handling.

#### 1) Planning information

#### 1.1) Engines affected

All versions of the engine type:

- 503 UL DCDI (Series) - 582 UL DCDI mod. 90/99 (Series) - 618 UL DCDI (Series)
- 1.2) Concurrent ASBISBISI and SL

Further to this Service Instruction the following additional Service Instructions must be observed and complied with:

- SI-2ST-004 Running Modifications on ROTAX, 2-Stroke UL Aircraft engine
- SI-06-1998 Amendment on propeller gearbox type "C" and "E" for two-stroke engines.
- SI-06-1996 Modifications on reduction gearbox "C" and "E"

#### 1.3) Subject

Installation instruction of UL reduction gearbox type "B"

#### 1.4) Approval

The technical content of this document is approved under the authority of MOT, DOA Nr. MOT, JA. 03.

#### 1.5) Managewer

Estimated man-hours:

Engine removed from the aircraft 1 in per unit.

#### 1.6) Massa data

Change of weight see relevant Installation Manual (IM)

Moment of inertia see relevant Installation Manual (IM)

#### 1.7) References

In addition to this technical information refer to current issue of

- Installation Manual (IM)
- Maintenance Marquel (MM)
- Repair Manual (RM).
- all retevant Service Instructions (SI)

# Rm 503 Ul Repair Manual Rotax 503 Ul Dcdi

**Chao Zhang** 

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