



FIGURE 21

1. Install a wheel yoke, as shown in Figure 21, to keep the spreader nose on the spindled shaft.
2. Remove the shaves as shown in Figure 21. Remove the knife head bolt and tapered spacer in the spreader. A, can be turned freely.
3. Tighten the casting nut, B, Figure 21, until 2 in. (50.8 mm, 10.12 ft-lb/1.37 N-m) of torque is required to turn the castwheel.
4. Replace the drive shaves, making sure that the spring pin, C, Figure 21, will engage with one of the slots between the tabs of the castwheel nut, B.
5. Replace the heavy washer and the cap screw, A, Figure 26. Torque the cap screw to 35 ft-lb (47.7 N-m, 125 ft-lb/16.7 N-m).

NOTE: If the spring pin is not positioned properly in the slot of the castwheel nut, it will extend at least $\frac{1}{4}$ " (6.3 mm) beyond the shaves at B, Figure 26.

Strike the spreader head to the hull with a heavy hammer to properly seat the spindled shaft in the shaves. Retorque the nut. Repeat this sequence twice or until the torque does not decrease.

7. Replace the belt and sheave.
8. Replace the knife head bolt and tapered spacer. Tighten the bolt to 35 ft-lb (47.7 N-m, 115 ft-lb/15.5 N-m) torque when the knife is at the center of the shaves.

IMPORTANT: Make sure the spindled shaft and the bore of the crankshaft shaves are clean before installing the shaves on the shaft.



FIGURE 22

100 ft-lb (13.6 N-m) of torque is equal to 100 ft-lb (14.0 N-m) of torque applied to a smooth $\frac{1}{2}$ " (12.7 mm) from the center of the bolt.

SICKLE DRIVE BEARINGS

To service the sickle drive area, remove the cutter bar assembly from the mower frame following these steps:

1. Loosen the drive belt tension and remove the belt from the drive shaves.
2. Remove drive pin, A, Figure 22, and its two bolts at C, Figure 26.

NOTE: On older units, remove the cutter pin from the front finger pin. Remove the cutter bar assembly from the mower frame.



FIGURE 23

3. Remove the front drive pin, B, Figure 22, the crank pin, C and D, and remove the spreader plate.
4. To service an individual gear box bearing, remove the knife head bolt and tapered spacer, E, and remove the front drive plate. Then remove the respective bearing adjusting nuts.
5. The crank connecting rod cap bar is removed by removing the collar pin and secured nut.
6. To remove the bearing study, remove the nuts at back of the rear support housing.

Assembly

1. Install the bearing study into the rear support housing and secure the nuts. Tighten (one nut to 100 ft-lb, 13.6 N-m).
2. Place shaft end on the bearing study and rear drive plate nuts. Place the larger shaft end on the crank pin stud on the drive plate.
3. With the bearings in the respective gear boxes, install the front drive and crank connecting rod.

NOTE: Be sure the tube fittings are positioned correctly.

4. Install a dust cap over all line and connecting rod bearings. Then install adjusting nuts, F, Figure 22. Tighten the adjusting nuts to 30 ft-lb (41 N-m) to properly seat the bearings and back nuts off two flats or 1/2 of a turn.

5. Install the crankpin nut. Tighten the nut to 10 ft-lb (13.6 N-m) and then loosen it to align the notches for the collar pin. Secure the nut with the collar pin.
6. Install the front drive plate and adjust nuts, G. Tighten the nuts to 100 ft-lb (13.6 N-m). Make sure the bearing adjusting nuts do not turn when tightening nut, G.
7. Place a spacer in the study and install the appropriate wheel nuts, H and I. Tighten nuts, H, to 100 ft-lb (13.6 N-m).
8. Install the knife head bolt and tighten it to the center of the shaves to 35 ft-lb (47.7 N-m, 115 ft-lb/15.5 N-m).
9. Install the cutter bar assembly and tighten bolts, J, Figure 24 to 30 ft-lb (41 N-m, 122 ft-lb/16.7 N-m). Install the belt and tighten it as detailed in "Drive Belt".

UPPER DRIVE BEARINGS

The upper drive tapered roller bearings can be adjusted as follows:

1. Remove the belt tension.
2. Remove the collar pin inside the universal joint, F, Figure 21.
3. Turn the shaft nut with a box wrench until it takes an additional 2 in. (50.8 mm, 10.12 ft-lb/1.37 N-m) of torque to rotate the shaves assembly.
4. Reinstall the collar pin on the shaft and readjust the belt tension.

STORING

1. Lubricate the mower completely and run it slowly for a few minutes.
2. Loosen the drive belt.
3. Remove the knife from the cutter bar. Cover the knife with a good rust preventive and store it in a safe place.
4. Inspect for worn and broken parts. Replace the parts with genuine New Holland service parts.
5. Clean the mower and relubricate the bare or rusted parts with New Holland touch-up grease. Your New Holland dealer has a can of New Holland red or yellow.
6. Remove the mower from the tractor. Place the mower in a dry place where it will not be exposed to the weather.

New Holland 451 Sickle Mower Operators Manual

D Keegan



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