
NIMS Machining Level I Preparation Guide Milling Exam Questions 100% Correct Answers

Surface finish can be measured in - Answers - ✓✓ Microinches

Surface finish can be checked with a - Answers - ✓✓ Comparison chart

The depth of a 3/8-inch diameter counterbore can best be measured with a - Answers -
✓✓ Depth micrometer

Productions parts are considered rejected when - Answers - ✓✓ Dimensions are out of tolerance

The width of a milled slot, hole diameter or counterbore depth can best be measured with a/an - Answers - ✓✓ Dial caliper

Which of the following criteria determines the choice of a measuring instrument when checking a dimension? - Answers - ✓✓ The tolerance of the dimension being inspected

The process of checking and adjusting a measuring instrument to an acceptable standard is called - Answers - ✓✓ Calibration

The dimension of a hole is stated as $9/16 \pm 1/64$ inches. Which of the following statements is true if a 0.584-inch diameter pin slips into the hole? - Answers - ✓✓ The hole is oversize

Which of the following measuring instruments can measure both the depth and diameter of a counterbore? - Answers - ✓✓ Dial caliper

Which of the following describes the safest procedure for measuring a part on the milling machine? - Answers - ✓✓ Stop the machine, deburr, brush chips clear, check the dimension

Which of the following instruments is used for precision layout? - Answers - ✓✓ Dial indicator height gage and scribe attachment

The included angle on the point of a general purpose drill is - Answers - ✓✓ 118°

Identify the appropriate drilling operation for cutting a recess for a socket head cap screw - Answers - ✓✓ Counterboring

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JL Elias



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