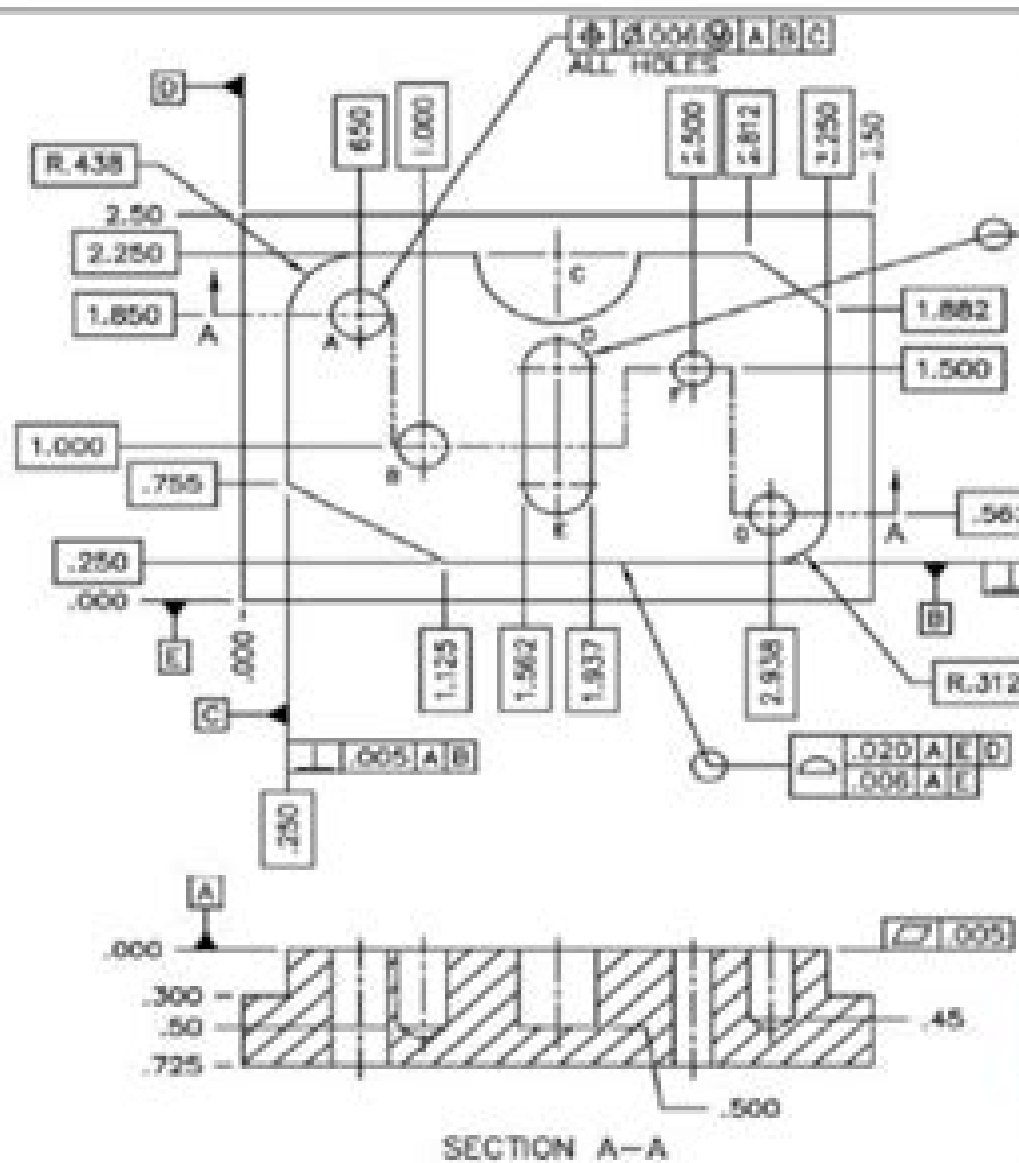




REV	DESCRIPTION	DATE	APPROVAL
A	UPDATED DRAWING AND TITLE BLOCK	3/7/05	LW
B	ADDED DIMENSIONS FOR SLOT	4/21/05	LW
C	REVISED DIMENSIONS FOR SLOT	11/11/08	LW

NOTES:

- FEATURE SIZE X Y

A	$\varnothing .312 \pm .002$		
B	$\varnothing .281 \pm .005$		
C	$R .438 \pm .002$	1.750	2.250
D	$R .312 \pm .002$	1.750	1.500
E	$R .312 \pm .002$	1.750	1.750
F	$\varnothing .213 \pm .002$		
G	$\varnothing .250 \pm .005$		
- BREAK ALL SHARP EDGES: 1/64" MAXIMUM
- SURFACE FINISH TO BE 63 MICRONS MAXIMUM

		MACHINING SKILLS LEVEL I	
		Job Duty 2.10 CNC: Milling	
WORKER	DATE	05/21/08	WIPER
DWG. CDR			ALUMINUM OR MILD STEEL
DWG. APPR			15 X 2.5 X 2.5
DATE FILED		DWG. #00431	SHEET 1 OF 1

NIMS PROCEDURAL REQUIREMENTS

- PROGRAM MUST BE WRITTEN IN LONG HAND - NO CAM
- COORDINATE CALCULATIONS CAN BE FOUND WITH GEOMETRY OR TRIG
- SUBMIT THE CALCULATIONS WITH THE PROGRAM
- SUBMIT THIS PRINT-OUT COPY OF PROGRAM CODE (LONGHAND), AND WORKPIECE ALONG WITH THE PERFORMANCE AFFIDAVIT FOR EVALUATION

Nims Cnc Milling Study Guide

United States. Department of Labor

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the text "United States. Department of Labor".

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Economy Holger Kohl, Günther Seliger, Franz Dietrich, 2023-05-27 This is an open access book It gathers the proceedings of the 18th Global Conference on Sustainable Manufacturing held on October 5 7 2022 as a hybrid event in from Berlin Germany With a focus on manufacturing advances and practices driving the circular economy the chapters selected for this book report on sustainable manufacturing technologies for the mobility energy and construction sector and for machines and equipments covering applications of artificial intelligence and industry 4 0 Moreover they discuss energy efficient process waste reuse and CO2 neutral production giving a special emphasis to developing sustainable manufacturing in emerging countries This book offers extensive and timely information for both researchers and professionals in the field of manufacturing and business development

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Automotive Manufacturing Processes G.K. Awari, V.S. Kumbhar, R.B. Tirpude, S.W. Rajurkar, 2023-07-14 Automotive Manufacturing Processes discusses basic principles and operational procedures of automotive manufacturing processes issues in the automotive industry like material selection and troubleshooting Every chapter includes specific learning objectives multiple choice questions to test conceptual understanding of the subject and put theory into practice review questions solved problems and unsolved exercises It covers important topics including material decision making processes surface hardening processes heat treatment processes effects of friction and velocity distribution the metallurgical spectrum of forging and surface finishing processes Features Discusses automotive manufacturing processes in a comprehensive manner with the help of applications Provides case studies addressing issues in the automotive industry and manufacturing operations in the production of vehicles Discussion on material properties while laying emphasis on the materials and processing parameters Covers applications and case studies of the automotive industry The text will be useful for senior undergraduates graduate students and academic researchers in areas including automobile engineering industrial and manufacturing engineering and mechanical engineering

Occupational Outlook Handbook, 2002-03 U. S. Department of Labor, Bureau of Labor Statistics Staff, United States. Bureau of Labor Statistics, 2002-04 Occupational Guidance for Agriculture Keri Henkel, 2024-03-26 This comprehensive guide features in depth descriptions of over 170 careers in agricultural fields You can learn about the job duties earnings education and training requirements high school preparation outlook and more for each career Sources for additional information and informative web sites are also listed There is much more to agriculture than production This book feature these six career fields education and communication management business and economics marketing merchandising sales and services production science engineering and related professions

and social service The Big Book of Jobs 2005-2006 Edition VGM Career Books (Firm), McGraw-Hill, 2004-09 Consists of a brief Job seeker s guide followed by a reprint of the 2004 2005 Occupational outlook handbook published by the Bureau of Labor Statistics Occupational Outlook Handbook 2008-2009 (Clothbound) , **Project Management in Manufacturing and High Technology Operations** Adedeji Bodunde Badiru, 1988-05-19 Managing high technology and manufacturing projects presents special challenges whether it involves the automation of a plant installation of manufacturing system cells new product development or plant wide capacity planning analysis This book presents a new flexible approach to project management designed to generate and sustain communication cooperation and coordination in a project environment and it s applicable to very large systems or small sub contracted projects Covers major scheduling methods including PERT CPM and precedence diagramming and introduces the composite allocation factor CAF which effectively allocates resources to competing activities There are also revealing case studies including an analysis of the management events that led to the space shuttle accident *Occupational Outlook Handbook* Us Dept of Labor, 2008-02-06 Career guidance put out by the U S Department of Labor **BIG BOOK OF JOBS, 2009-2010** McGraw-Hill Editors, 2008-09-23 Comprehensive up to the minute information on top jobs and job search techniques from the United States Department of Labor With up to the minute data from the U S Department of Labor plus cutting edge career strategies from McGraw Hill The Big Book of Jobs saves you precious time by offering everything you need for job hunting in a single volume From building career management skills and writing resumes to exploring 250 career possibilities this resource arms you with the tools to effectively pound the pavement **Occupational Outlook Handbook** Claitor's Law and Publishing Division, United States. Bureau of Labor Statistics. United States. Department of Labor, 2006-06 Top 100 Computer and Technical Careers J. Michael Farr, 2007 Presents a comprehensive guide to 100 careers in the computer and technical field and provides detailed descriptions on education and training requirements salary and advancement opportunities and working conditions **Enhanced Occupational Outlook Handbook** Jist Works, 2008-07 Job seekers students and others doing in depth career research can access information on nearly 8 000 jobs in one current convenient book With more job descriptions than in any other career reference the best selling Enhanced Occupational Outlook Handbook provides a practical way to obtain and use the information from the three most authoritative occupational data sources It includes the complete text of the latest Occupational Outlook Handbook by the U S Department of Labor plus related job descriptions from the government s latest O NET database and from the Dictionary of Occupational Titles Readers learn about all of their career options in one resource Now in its all new seventh edition the EOOH is easy to use because it s organized by clusters of related jobs the same user friendly structure as in the OOH Readers doing career research and planning also learn the latest details on earnings job growth education and skills required working conditions employment trends and more A new appendix organizes all the OOH jobs by personality codes so readers can easily find related job descriptions after using any

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