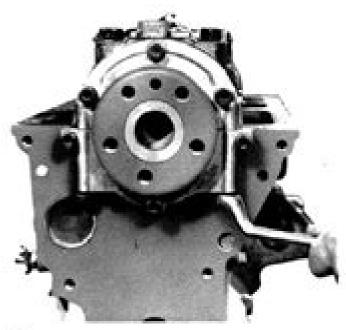
CRANKSHAFT AND MAIN BEARINGS-H.2

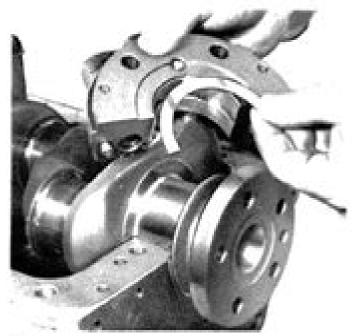


H3



Removal of the main bearings and thrust washers can be carried out without removing the crankshaft by the following procedure.—

- 1. Remove the engine from its application.
- 2. Remove the sump and section pipe assembly.
- Stacken the setscrives which secure the main bearing caps.
- Remove completely one of the main bearing caps and remove the bearing shell from the cap.
- Remove the top half of the bearing shell by pushing it, on the opposite side to the one having the locating tag, with a suitable strip of wood and rotating it on the crankshall as shown in Fig. H.1.
- Inspect the bearing shells and it replacements are necessary continue by lightly lubricating and in-



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- Hotate the bearing shell on the crankshaft until it locates correctly with the tag in the machined slot.
- Locate the lower half bearing shell in the main bearing cap, liberally lubricate and refit.
- Tighten the two securing setscrews to positively locate the bearing shells then stacken a turn or two.
- Repeat items 3—8 for the remaining two bearings. NOTE: To enable the rear main bearing cap to be removed, first remove the two oil seat housing setscrews as shown in Fig. H.3.
- Finally tighten the main bearings to the torque given on Page 8.2.



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Biohazards Reference Manual ,1985

Encyclopedia of Special Education Cecil R. Reynolds, Elaine Fletcher-Janzen, 2007-02-26 The Third Edition of the highly acclaimed Encyclopedia of Special Education has been thoroughly updated to include the latest information about new legislation and guidelines In addition this comprehensive resource features school psychology neuropsychology reviews of new tests and curricula that have been developed since publication of the second edition in 1999 and new biographies of important figures in special education Unique in focus the Encyclopedia of Special Education Third Edition addresses issues of importance ranging from theory to practice and is a critical reference for researchers as well as those working in the special education field **American Woodworker**, 1998-02 American Woodworker magazine A New Track Media publication has been the premier publication for woodworkers all across America for 25 years We are committed to providing woodworkers like you with the most accurate and up to date plans and information including new ideas product and tool reviews workshop tips and much much more **Monthly Catalog of United States Government Publications**, 2004

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