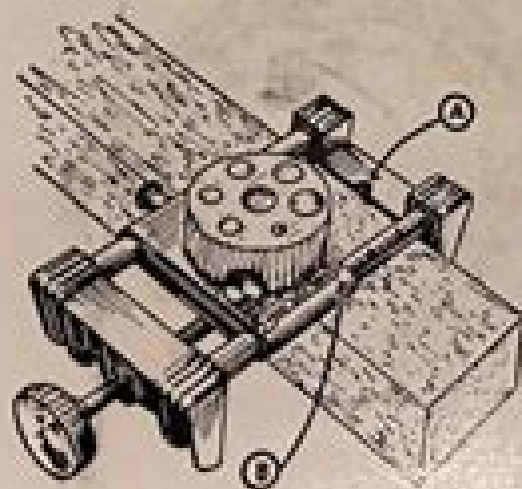


Fig. 1



Fig. 2



## INSTRUCTIONS FOR USE OF DOWELING JIG

- 1) DRAW CROSS LINES, AT RIGHT ANGLES TO EACH OTHER, THRU DESIRED DOWEL CENTERS. LINES TO BE SQUARED WITH WORK. MARK POINTS. SEE FIG. 1.
- 2) REVOLVE DESIRED HOLE SIZE OF TURRET INTO POSITION, AND LOCK.
- 3) CLAMP DOWELING JIG ON WORK WITH INDICATOR 'A' LINED UP WITH CROSS LINE. ADJUST CARRIAGE SO THAT INDICATOR 'B' LINES UP WITH OTHER CROSS LINE. LOCK SECURELY. SEE FIG. 2.
- 4) INSERT BIT INTO TURRET AND BORE HOLE.
- 5) FOR SERIES OF HOLES, RELOCATE DOWELING JIG FOR EACH HOLE AND REPEAT PROCEDURE.

### DOWELING APPLICATIONS



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MOUNTING

# Sears Tapering Jig Manual

**Lei Huang**



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