

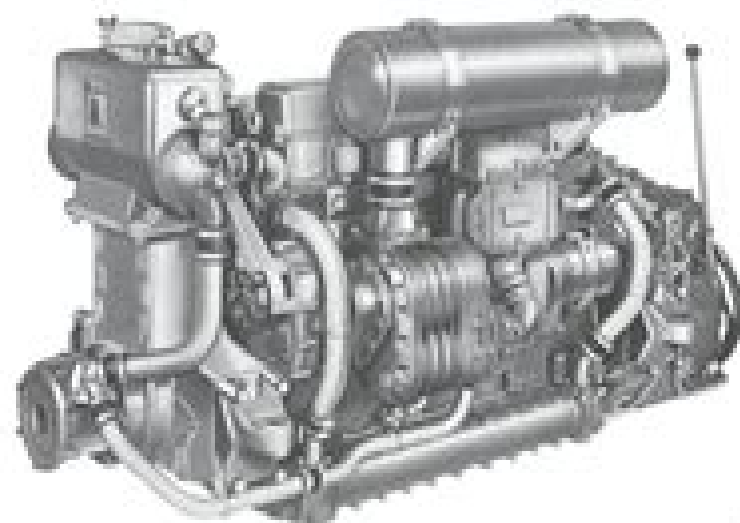


Fig. 1 Supercharged marine engine

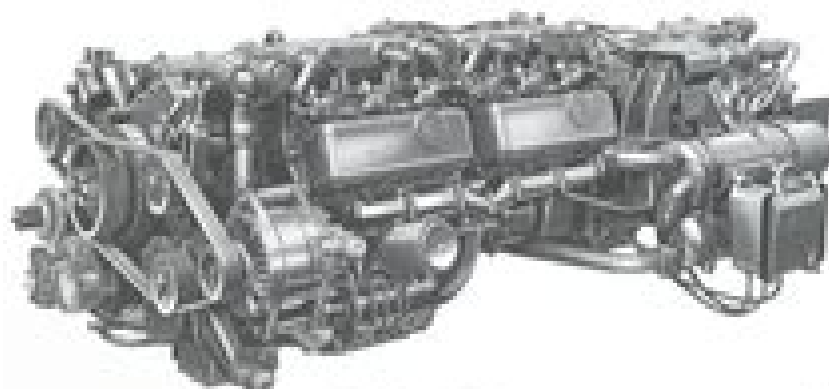


Fig. 2 Naturally aspirated engine

ENGINE DATA

MODE		
CR, CR and CR		3,127 cu. (100,170 mm.)
Fulcrum (CR 60)		3,000 cu. (127,000 mm.)
REVERSED		
all engines		3,000 cu. (127,000 mm.)
NET AIR VOLUME		
CR		495.1 cu. in. (8.1 liter)
CR		742.0 cu. in. (12.1 liter)
CR		495.1 cu. in. (8.1 liter)
Fulcrum (CR 60)		742.0 cu. in. (12.1 liter)
COMPRESSION RATIO		
Normally aspirated CR, CR and CR		16 to 1
Normally aspirated Fulcrum (CR 60)		17 to 1
Supercharged CR, CR and CR		18 to 1
Supercharged CR, CR and CR, 4-cylinder		18 to 1
Supercharged CR, CR and CR, 4-cylinder		18 to 1
VALVE TIMING		
Intake valve open		11 deg. before T.D.C.
Intake valve close		30 deg. after B.D.C.
Exhaust valve open		40 deg. before B.D.C.
Exhaust valve close		14 deg. after T.D.C.
VALVE FLAPPER CLEARANCE (Engine hot or cold)		
Intake and exhaust		0.005 in. (0.127 mm.)
FUEL INJECTION TIMING		As designed on engine installation
FUEL INJECTION PRESSURE		170 atmospheres
FIRING ORDER		
Cylinder		1, 3, 4, 2
Cylinder		1, 4, 3, 2, 1, 3
Cylinder		1, 4, 3, 2, 1, 3, 4
DIRECTION OF ROTATION		As indicated, viewed on flywheel
APPROXIMATE WEIGHT (lb.)		
ACTUATOR VERTICAL		
Normally aspirated		1,200
Supercharged		1,200
Full-charged		1,270

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