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web pt rmax at jis 82 sum of height of the largest profile peak height rp and the largest profile valley rv within an evaluation length rt pt wt max rpi max rvi rzjis ten point height of roughness profile rz at jis 94 sum of mean value of largest peak to the fifth largest peak and mean value of largest valley to

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web r z m i n 3 8 r a 0 95 r z m a x 14 5 r a 0 75 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in

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web r_a roughness average in micrometers or microinches rms root mean square in microinches cla center line average in microinches r_t roughness total in microns n new iso grade scale numbers cut off length length required for sample

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web conversions math cla micro inches multiply r_a $\mu m \times 40$ r_t $r_a \times 8 7$ r_z $r_a \times 7 2$ r_z iso $r_a \times 7 6$ r_{max} $r_a \times 8 0$ r_{pr} $r_a \times 3 6$ rpm $r_a \times 2 9$ rms $r_a \times 1 1$ example r_a to r_t 1 0 micrometer $r_a \times 8 7$ r_t factor 8 7 micrometer r_t 40 microinch $r_a \times 8 7$ r_t factor 348 microinch r_t

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web may 1 2016 it is important to note that using conversion factors to calculate between r_a and r_z is not a good idea it is best to establish what figure for surface roughness the designer customer has specified and measure this

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