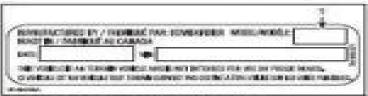
INTRODUCTION

INTRODUCTION

This Shop Manual covers the following Bombardier made 2003 ATV:

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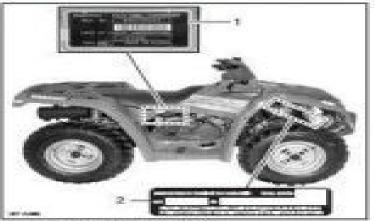
Outlander™ 400 (viper	red)
Outlander TM 400 (green)
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*** Trademork of Bornbande	t Inc.



TYPICAL -- VEHICLE SERIAL NUMBER LAUEL

T. Millioger in gendner

ENGINE AND VEHICLE SERIAL NUMBERS LOCATION



F. IN. (Engine Interference Number)
 VI.N. (Military Identification Mandach

ARRANGEMENT OF THE MANUAL

The manual is divided into 12 major sections:

01 SERVICE TOOLS AND SERVICE PRODUCTS

02 MAINTENANCE

03 ENGINE

04 FUEL SYSTEM

05 ELECTRICAL

DE DRIVE TRAIN

07 STEERING/CONTROL SYSTEMS

08 SUSPENSION

09 BRAKES

10 BODY/FRAME

11 TECHNICAL DATA

12 WIRING DIAGRAM

Each section is divided in various subsections, and again, each subsection has one or more division,

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