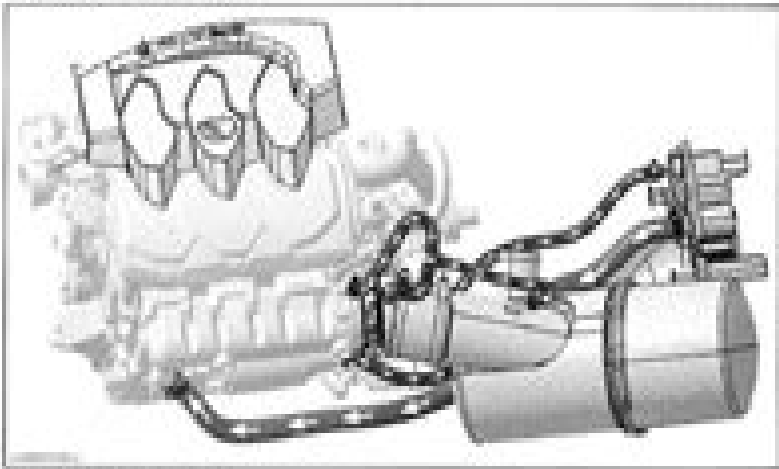
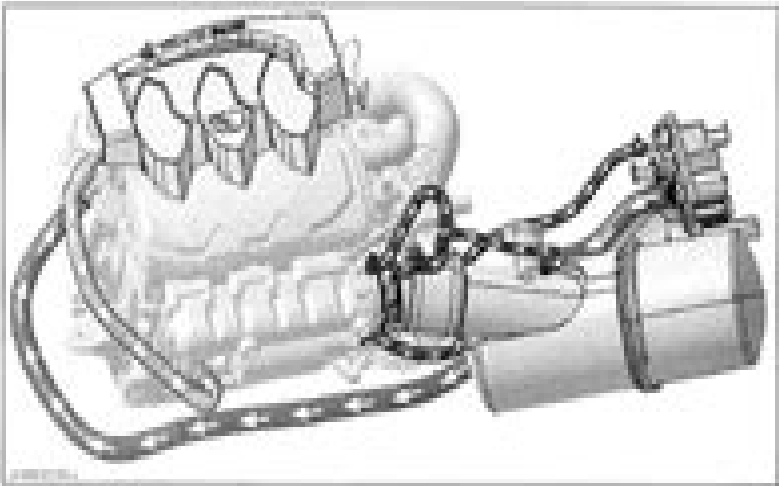


130/150 Engines (R&P Model)



210 Engines (R&P Model)



GENERAL

Hoses or cables removed or disconnected must be installed and routed at the same place.

During assembly/installation, use torque values and service products as in the exploded view.

Clean threads before applying a threadlocker. Refer to **SAFARI LOCKING FASTENERS and LOCKING APPLICATION** at the beginning of this manual for complete procedure.

**WARNING**
Torque wrench tightening specifications must be strictly adhered to. Locking devices (e.g., locking tabs, elastic stop nuts, safety pins, etc.) must be replaced with new ones.

CAUTION: Locking ties that had to be removed during a procedure, must be replaced and installed at the same place.

SYSTEM DESCRIPTION

The exhaust system is protected by its own cooling system, an *opened loop type*.

The water supply is provided by a pressurized area in the *jet pump* between the impeller and venturi.

The water flow is controlled by a *restrictor* located between the jet pump support and the jet pump on the star side. The restrictor is water sealed according to *waterwash mode*. Refer to *JET PUMP*.

Water is directed first through the *intercooler* (210 engine) or to the *exhaust manifold* (being located at front of manifold) (130/150/150 engine).

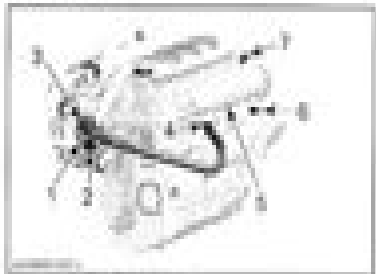
Water enters the manifold and and is directed to water ports of exhaust manifold.

130/150/150 Engines



- FIGURE**
- 1. Exhaust manifold water inlet
 - 2. Exhaust manifold
 - 3. Exhaust manifold water outlet for water support
 - 4. Exhaust manifold water outlet for exhaust pipe and muffler

210 Engines



- FIGURE**
- 1. Air intake
 - 2. Exhaust manifold water inlet
 - 3. Exhaust manifold water outlet
 - 4. Exhaust manifold water outlet for water support
 - 5. Exhaust manifold water outlet for exhaust pipe and muffler

Water enters exhaust manifold through 2 hoses at rear manifold.



Water enters exhaust pipe through holes at the end of the water pipes and flows with exhaust gas in the muffler.



Water is evaporated from muffler then through the exhaust outlet in between pipe.

Seadoo Rxp 255 X Manual

Camilla Rothe



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