

<b>Hdpe</b>		Applications 10 16 21 22 23 24	Moisture absorption at 23 °C, 50 RH 0	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +80 -140	Colour Milky white	Compressive strength at 23 °C 4.5 MPa	Wear resistance Poor	Co-eff of friction 0.5	Density 0.95 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Uhmwpe</b>		Applications 1 2 3a 3b 4 5 6 9b 10 15 16 23 24	Moisture absorption at 23 °C, 50 RH 0	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +80 -200	Colour Milky white Black	Compressive strength at 23 °C 4.5 MPa	Wear resistance Excellent	Co-eff of friction 0.2	Density 0.94 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Nylon 6</b>		Applications 6 7 8 9 9b 14 15 16	Moisture absorption at 23 °C, 50 RH 6.5	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -40	Colour Milky white Creamy white	Compressive strength at 23 °C 24 MPa	Wear resistance Very good	Co-eff of friction 0.4	Density 1.14 g/cm³	Pressure velocity Good	Food grade X No
<b>Nylon Lfx</b>		Applications 1 2 3d 11 15	Moisture absorption at 23 °C, 50 RH 6.3	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -20	Colour Green	Compressive strength at 23 °C 22 MPa	Wear resistance Excellent	Co-eff of friction 0.3	Density 1.135 g/cm³	Pressure velocity Good	Food grade X No
<b>Nylatron Gem</b>		Applications 1 2 3d 7 9a 9b	Moisture absorption at 23 °C, 50 RH 6.7	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -50	Colour Dark grey	Compressive strength at 23 °C 25 MPa	Wear resistance Excellent	Co-eff of friction 0.2	Density 1.16 g/cm³	Pressure velocity Good	Food grade X No
<b>Acetal</b>		Applications 3b 3d 6 7 8 9 9b 11 14 15 23	Moisture absorption at 23 °C, 50 RH 0.8	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +100 -50	Colour White Black	Compressive strength at 23 °C 19 MPa	Wear resistance Poor	Co-eff of friction 0.4	Density 1.41 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Acetal U</b>		Applications 3b 3d 8 11 12 15 23	Moisture absorption at 23 °C, 50 RH 0.8	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +100 -40	Colour Blue	Compressive strength at 23 °C 14 MPa	Wear resistance Very poor	Co-eff of friction 0.4	Density 1.34 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Petp</b>		Applications 1 2 3b 3d 7 8 9b 11 14 23	Moisture absorption at 23 °C, 50 RH 0.5	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +100 -20	Colour White Grey	Compressive strength at 23 °C 26 MPa	Wear resistance Excellent	Co-eff of friction 0.3	Density 1.39 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Pvc</b>		Applications 6 14 24	Moisture absorption at 23 °C, 50 RH 0.2	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +60 -15	Colour Black	Compressive strength at 23 °C • MPa	Wear resistance Poor	Co-eff of friction 0.5	Density 1.36 g/cm³	Pressure velocity Good	Food grade X No
<b>Polypropylene</b>		Applications 22 23 24	Moisture absorption at 23 °C, 50 RH 0.1	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +80 -5	Colour White Black Transparent	Compressive strength at 23 °C 6 MPa	Wear resistance Poor	Co-eff of friction 0.5	Density 0.91 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Polyurethane</b>		Applications 8 15 17	Moisture absorption at 23 °C, 50 RH 1.5	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -5	Colour Red	Compressive strength at 23 °C 6.9 MPa	Wear resistance Good	Co-eff of friction 0.4	Density 1.10 g/cm³	Pressure velocity Good	Food grade X No
<b>Acrylic</b>		Applications 14 19 20	Moisture absorption at 23 °C, 50 RH 2.1	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +65 0	Colour Clear	Compressive strength at 23 °C • MPa	Wear resistance Poor	Co-eff of friction 0.5	Density 1.19 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Polycarbonate</b>		Applications 14 18 19 20	Moisture absorption at 23 °C, 50 RH 0.3	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +115 -60	Colour Clear Smoke	Compressive strength at 23 °C 1.8 MPa	Wear resistance Poor	Co-eff of friction 0.5	Density 1.20 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Pdfe</b>		Applications 3a 3c 6 11 16 23 24	Moisture absorption at 23 °C, 50 RH 0	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +250 -200	Colour White Grey	Compressive strength at 23 °C 5.5 MPa	Wear resistance Poor	Co-eff of friction 0.3	Density 2.18 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Peek</b>		Applications 3c 3d 6 23	Moisture absorption at 23 °C, 50 RH 0.2	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +250 -40	Colour Black	Compressive strength at 23 °C 29 MPa	Wear resistance Very good	Co-eff of friction 0.3	Density 1.31 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Micarta</b>		Applications 3c 3d 6 8 12 13 15	Moisture absorption at 23 °C, 50 RH 1.8	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +125/+250 -20	Colour Brown	Compressive strength at 23 °C 122 MPa	Wear resistance Good	Co-eff of friction 0.5	Density 1.47 g/cm³	Pressure velocity Good	Food grade X No
<b>D Glide</b>		Applications 1 3d 3b	Moisture absorption at 23 °C, 50 RH 0.3	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +170 -20	Colour Red Blue Yellow	Compressive strength at 23 °C 140 MPa	Wear resistance Excellent	Co-eff of friction 0.3	Density 1.40 g/cm³	Pressure velocity Good	Food grade X No

# Plastics Pipe Welding Selection Guide

**SJ Ball**



## **Plastics Pipe Welding Selection Guide:**

## Whispering the Strategies of Language: An Psychological Quest through **Plastics Pipe Welding Selection Guide**

In a digitally-driven world where displays reign supreme and immediate interaction drowns out the subtleties of language, the profound techniques and mental subtleties hidden within words frequently move unheard. Yet, set within the pages of **Plastics Pipe Welding Selection Guide** a interesting fictional prize pulsating with natural thoughts, lies an exceptional quest waiting to be undertaken. Published by a skilled wordsmith, that marvelous opus encourages visitors on an introspective journey, lightly unraveling the veiled truths and profound affect resonating within the cloth of each word. Within the emotional depths of the touching evaluation, we will embark upon a heartfelt exploration of the book is key themes, dissect its fascinating writing model, and yield to the effective resonance it evokes serious within the recesses of readers hearts.

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