- 14. Know when and why an Ammeter is placed in a circuit.
- 15. Know about solenoid devices and their uses.
- 16. What does an "infinite" reading in a solenoid coil show?
- 17. Understand Logic Gates.
- 18. Ohm's Law

# Preventative Maintenance Knowledge:

- Procedures that you should go through prior to even touching a machine for repair.
- 2. Difference between Preventative Maintenance and Predictive Maintenance
- Know how to properly conduct PM's on roller chains and gear couplings.
- 4. How to avoid tap breakage.

# Mechanical, Pneumatics and Hydraulics Knowledge:

- 1. Rotations of a three phase motor
- 2. Arc flash/blast
- Know fractions and the difference between two, which will be given to you.
- 4. Pneumatic systems and the proper way to start troubleshooting when inoperative
- 5. How to control air pressure
- 6. Know about valves and their proper use: Check Valve, gate valve, globe valve, ball valve
- 7. Know how to repair a drive sprocket if given the number of teeth for either the large or small sprocket unit.
- Know different types of bearings and their uses.
- 9. What to do when repairing a shaft run-out
- 10. Know how to remove air from a closed Hydraulics System.
- 11. Know how to properly install a control valve.
- 12. Know what types of fuses are used for motor protection.

## PLC Knowledge:

- Understand the output interface module in a PLC system and what they connect to.
- Know when calculations are made in a PLC.
- Know when to replace the PLC processor card.
- 4. Know when to replace the PLC output card.
- 5. Know when to reload the PLC memory.
- Know when to replace the PLC output device.

# Plant Maintenance Technologist California Study Guide

**Liying Dong** 

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