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Service

## Section 23

## Electrical Equipment

700 Series

**Operation:**  
Alternator - to remove and to fit

23.02

**Recommended torque:**

Engine type	Size	kgf/cm
Alternator	12	9
Ball	24	10
Ball alternator	40	40

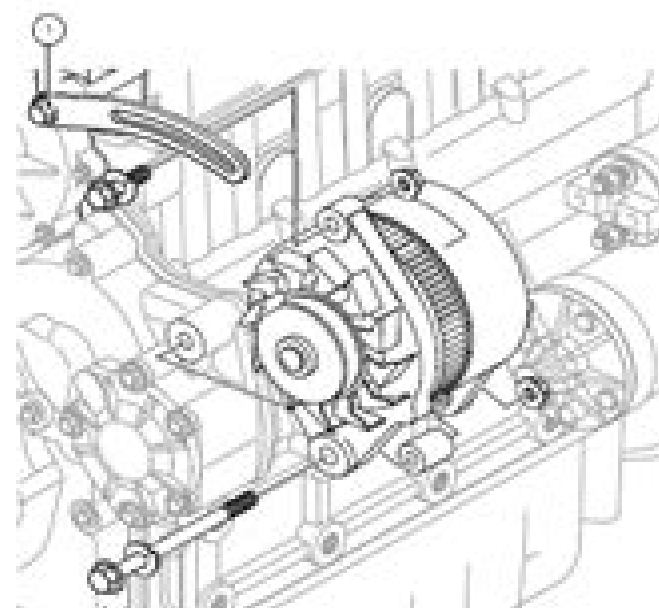
**Service operations:**

1. Remove drive belt . . . . . 23.01

**Special notes**

**Caution:** Do not loosen the alternator (2) on the horizontal housing to replace the belt that could be broken and result in a leakage of coolant.

**Note:** Ensure that any alternator and alternator pulley are fitted in their correct positions and that the alternator pulley is aligned to the crankshaft pulley within  $\pm 0.4$  mm (0.015 in).



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# Perkins Series 700 Parts Manual

**Roman Wölfel**



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