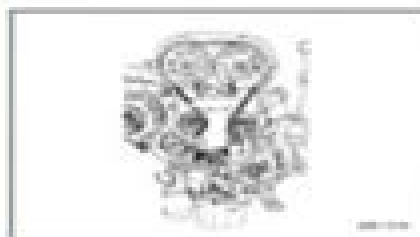
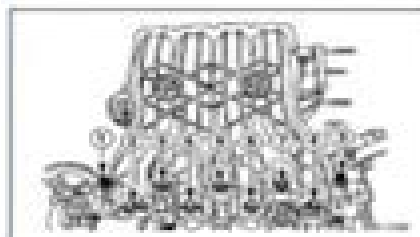


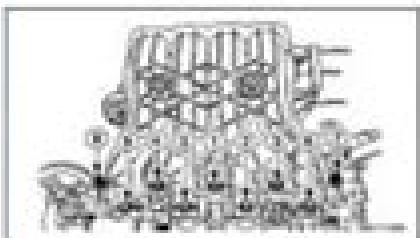
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12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the fuel cap.
Tighten
Tighten the fuel cap bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold.
Tighten
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



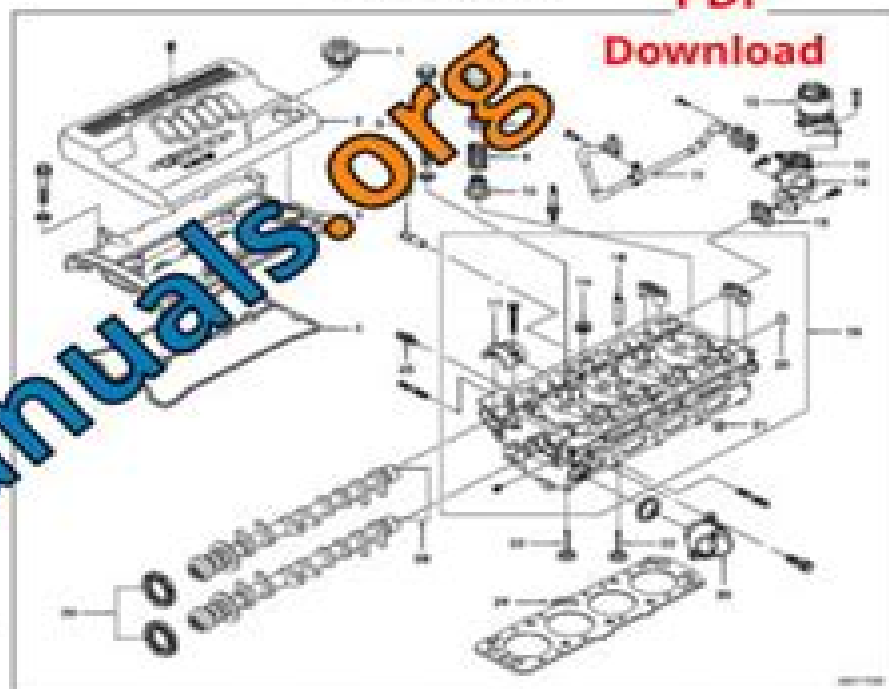
3. Install the exhaust gas recirculation (EGR) pipe.
Tighten
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lb (20 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

PDF

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

16. Cylinder Head
17. Power Camshaft Cap
18. Valve Guide
19. Plug
20. Pressure Plug
21. Oil Drain Cap
22. Intake Valve
23. Exhaust Valve
24. Cylinder Head Gasket
25. Engine Coolant Temperature Sensor
26. Heat Take Off Pipe
27. Camshaft
28. Camshaft Seal
29. Thermostat

Optra Model 20manual

Arturo Cuomo



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Table of Contents Optra Model 20manual

1. Understanding the eBook Optra Model 20manual
 - The Rise of Digital Reading Optra Model 20manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Optra Model 20manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Optra Model 20manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Optra Model 20manual
 - Personalized Recommendations
 - Optra Model 20manual User Reviews and Ratings
 - Optra Model 20manual and Bestseller Lists
5. Accessing Optra Model 20manual Free and Paid eBooks
 - Optra Model 20manual Public Domain eBooks
 - Optra Model 20manual eBook Subscription Services
 - Optra Model 20manual Budget-Friendly Options
6. Navigating Optra Model 20manual eBook Formats

- ePub, PDF, MOBI, and More
- Optra Model 20manual Compatibility with Devices
- Optra Model 20manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Optra Model 20manual
 - Highlighting and Note-Taking Optra Model 20manual
 - Interactive Elements Optra Model 20manual
- 8. Staying Engaged with Optra Model 20manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Optra Model 20manual
- 9. Balancing eBooks and Physical Books Optra Model 20manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Optra Model 20manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Optra Model 20manual
 - Setting Reading Goals Optra Model 20manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Optra Model 20manual
 - Fact-Checking eBook Content of Optra Model 20manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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