

# Operations Management 6th Edition Reid Solutions Manual

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## Chapter 6: Statistical Quality Control

1. A quality control manager at a manufacturing facility has taken four samples with four observations each of the diameter of a part.
  - a) Compute the mean of each sample.
  - b) Compute an estimate of the mean and standard deviation of the sampling distribution.
  - c) Develop control limits for 3 standard deviations of the product diameter.

| 1   | 2   | 3   | 4   |
|-----|-----|-----|-----|
| 5.8 | 6.2 | 6.1 | 6.0 |
| 5.9 | 6.0 | 5.9 | 5.9 |
| 6.0 | 5.9 | 6.0 | 5.9 |
| 6.1 | 5.9 | 5.8 | 6.1 |

**Answer:**

- a) Mean of sample 1 =  $(5.8 + 5.9 + 6.0 + 6.1)/4 = 5.95$   
 Mean of sample 2 =  $(6.2 + 6.0 + 5.9 + 5.9)/4 = 6.0$   
 Mean of sample 3 =  $(6.1 + 5.9 + 6.0 + 5.8)/4 = 5.95$   
 Mean of sample 4 =  $(6.0 + 5.9 + 5.8 + 6.1)/4 = 5.975$
- b) The mean of the sampling distribution is the average of the sample means  $\bar{\bar{x}} = \text{Mean} = (5.95 + 6.0 + 5.95 + 5.975)/4 = 5.97$

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