

Document Title: Valves, adjusting	Function Group: ET3	Information Type: Service Information	Date: 2014/3/18-2
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Valves, adjusting

Op nber 214-013

This service information describes adjustment of inlet and exhaust valves as well as setting and adjusting of the brake rocker arms.

Preloading unit injectors, see [137 Unit injector, adjusting, preloading](#).

This operation also includes the tools and times needed for required parts of the following actions:

NOTE!

Markings 1-6 are for adjusting inlet valves and unit injectors. Markings 13-16 are for adjusting exhaust valves and brake rocker arms.

1. [136 Service positions](#)

1. Place the machine in service position, see [131 Service positions](#).
2. Lower the front grill and open the engine hood.

Rotate the engine

3. Remove the belt guard.



Figure 1

4. Install an extension with a 32 mm socket on the crankshaft's belt pulley. The extension should be at least 25 cm (10 in) long.

NOTE!

Use an extension for the handle to achieve smoother rotation.

Operation Manual Volvo A40f

Lauren Gardner



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