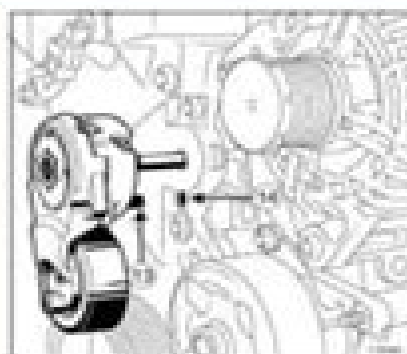
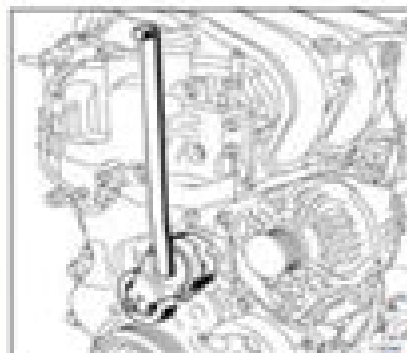


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2 Refit the new auto tensioner by inserting leg (15) into its housing (14).



2 Torque tighten the auto tensioner mounting bolts (22 Nm) using the engine to fit the engine cover rubber mounting bush mounting bolt (10).

6 REPAIRING PART CONCERNS

2 Turn the accessories belt auto tensioner clockwise using a 18 mm spanner.

Loosen the auto tensioner adjustment key.

2 Refit the auto tensioner mounting bolts (100 Nm) at (10).

2 Remove the auto tensioner support bar (Ref. 16/22).

2 Refit the idling eye.

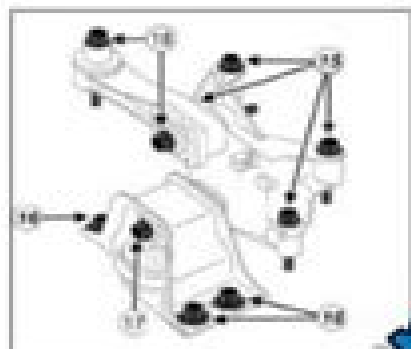
2 Torque tighten:

- the bolt mounting the engine tie-bar on the sub-frame (100 Nm).

2 Retrace the 18 mm Allen key and gradually untighten the auto tensioner using a 18 mm spanner.

2 Rotate the crankshaft clockwise twice to balance the accessories belt tension on every pulley.

6 FINAL OPERATION



2 Fit:

- the rubber mounting bush.
- the engine cover.

2 Without tightening, fit:

- the engine cover (100 Nm).
- the rubber mounting bush mounting bolts (100 Nm) on the body.

2 Turn the engine to fit the engine cover rubber mounting bush mounting bolt (10).

2 Torque tighten and in order:

- the engine cover mounting bolts (22 Nm) at (10).
- the bolts mounting the rubber mounting bush on the body (22 Nm) at (10).

2 Fit the bolts mounting the rubber mounting bush on the engine (100 Nm) at (10).

2 Fit the bolt mounting the engine tie-bar on the engine (100 Nm).

2 Fit the idling eye mounting bolts (22 Nm).

2 The exhaust clamp seal must be replaced.

2 Torque tighten:

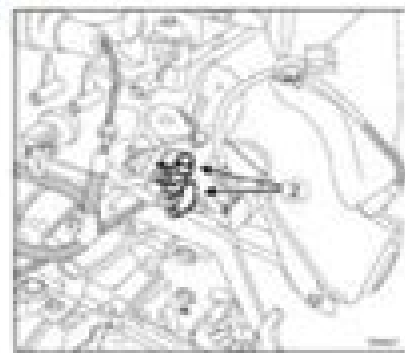
- the radiator mounting cross member right-hand mounting bolt (100 Nm).



2 Disconnect the heater matrix cooling hose from the water pump (100 Nm).

2 Disconnect the heater matrix cooling hose from the water pump.

2 Disconnect the heater matrix cooling hose from the cylinder block cooling hose.



2 Loosen the heater matrix cooling hoses at (2).

2 Remove:

- the expansion valve (see TSM, Cooling, Expansion Valve Removal - Refitting, page 154/155).



- the air intake system (see TSM, Air Intake System Removal - Refitting, page 154/155).
- the rear suspension (see TSM, Rear Suspension Removal - Refitting, page 154/155).
- the exhaust system (see TSM, Exhaust System Removal - Refitting, page 154/155).
- the rear door (see TSM, Rear Door Removal - Refitting, page 154/155).

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2 Remove the bolt (5) from the expansion valve - compressor connecting pipe on the compressor.

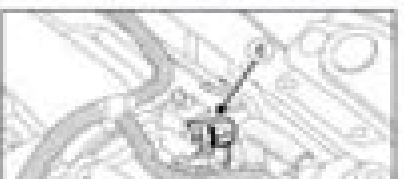
WARNING:
To prevent moisture from entering the system, plug ports on the cold leg components which are open to the air.

2 Disconnect the expansion valve - compressor connecting pipe from the compressor.

2 Remove:

- the radiator mounting cross member (see Radiator Mounting Cross Member Removal - Refitting, page 154/155, Front cover structure).

- the expansion valve - cooling radiator - engine cooling fan assembly (see TSM, Cooling, Cooling Radiator Removal - Refitting, page 154/155).



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