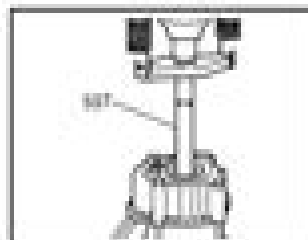


Point Operations

(POINT 1)

Disassembly

SST 09950-76013-71
(09950-60010)



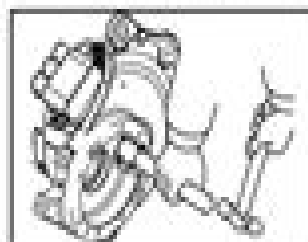
Reassembly

After installing the end bracket, use the SST and hand press and install the rpm sensor bearing.

SST 09608-76003-71
(09608-04011)

Reference

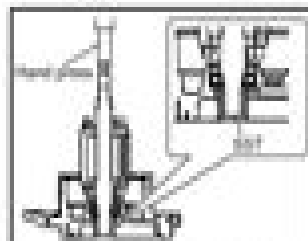
After installing the brake disk wheel, it may as well be used the brake disk wheel set out to install the rpm sensor bearing.



(POINT 2)

Disassembly

Use a copper bar to remove the rotor ASST.



Inspection

Use the SST and hand press to install the rotor ASST.
SST 09155-10625-71



(POINT 3)

Inspection

Measure the insulation resistance of the stator ASST.
Measurement terminals: between motor cable and body
Standard: 1MΩ or above



Inspection

Check continuity between motor cables.
Measurement terminals: U-V-W (W-B)
Standard: 9Ω



Inspection

Measure the resistance of the thermo sensor.
Measurement terminals: Both terminals of temperature sensor connector
Standard: 540 to 620Ω (at 20 °C)



(POINT 4)

Disassembly

Use the SST to remove the bearing.

SST 09950-76018-71.....(1)
(09950-60010)
SST 09950-76025-71.....(2)
(09950-70010)



Reassembly

Use the SST and hand press to install the bearing and oil seal.

SST 09950-76018-71.....(1)
(09950-60010)
SST 09950-76025-71.....(2)
(09950-70010)

Repair Manual 20dakota

Huangqi Zhang



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