


Input Tool	
Variable [Micro]	
Name	START_DP
Description	START DE L
Publish	False
Array Dimension	0
Data Source	DE FAVOR
Ref Address	SM00032
Data Type	BOOL
Current Value	Off
Initial Value	Off
Default Display F	On / Off
Retentive	False
Initial Force State	Not Forced
Current Force Sta	Not Forced
General	

- 
- The screenshot shows the 'PLC LD Instructions' window. Under the 'Conversions' category, the following instructions are listed:
- BCD4\_TO\_INT
  - BCD4\_TO\_REAL
  - BCD4\_TO\_UINT
  - BCD8\_TO\_DINT
  - BCD8\_TO\_REAL
  - DEG\_TO\_RAD
  - DINT\_TO\_BCD8
  - DINT\_TO\_INT
  - DINT\_TO\_REAL
  - DINT\_TO\_UINT
  - INT\_TO\_BCD4
  - INT\_TO\_DINT
  - INT\_TO\_REAL
  - INT\_TO\_UINT
  - RAD\_TO\_DEG
  - REAL\_TO\_DINT
  - REAL\_TO\_INT
  - REAL\_TO\_UINT
  - REAL\_TO\_WORD

Comparison	Supported CPU's	
<b>NCCON</b>	Supported CPU's	
Normally Closed contact. Passes power when the associated BOOL variable is OFF (false, 0).		

Variable Name	Address	Value
Micro.A[0010]	2A00010	0
Micro.R[00010]	2A00010	0
Micro.R[00011]	2A00011	0

```

Micro [LD Block, '_MAIN': Rung 00002] SOCO8 START_DP
Micro [LD Block, '_MAIN': Rung 00002] SOCO8 START_DP
Micro [LD Block, '_MAIN': Rung 00002] SOCO8 START_DP

```

# Proficy Machine Edition 6

**Siddappa N.Byrareddy**



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