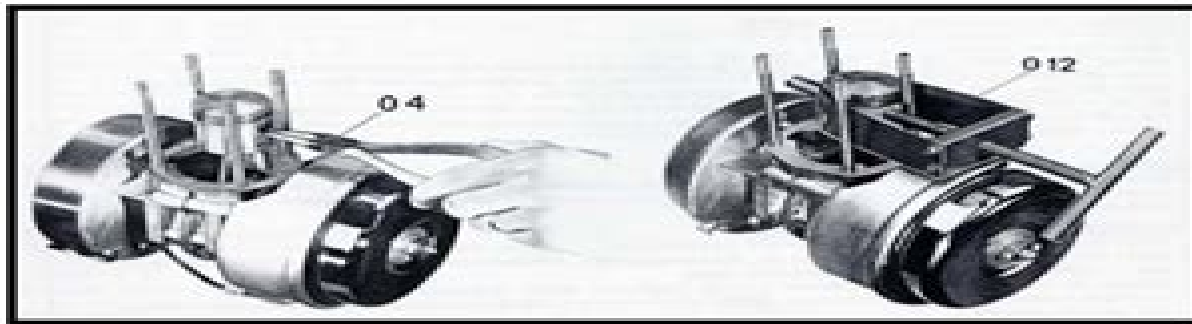


Removing the piston

- 1) Remove the two gudgeon pin retainers using the special pliers 0.4.
- 2) Drive out the gudgeon pin using the tool 0.12. Be cautious with the needle bearing races.



DISASSEMBLING THE MAGNETO FLYWHEEL

Removing the flywheel

- Take off the flywheel cover
- Remove the nut at the end of the crankshaft using a 16mm pipe wrench while immobilizing the rotor with the holding strap 0.119
- Screw back the thrust bolt of the extractor 0.45 without removing it completely. Then put that tool into the position by screwing it onto the rotor until it bottoms.
- Hold the body of the tool using a 21mm wrench, screw in the thrust bolt of the extractor using a 17mm wrench until the rotor disengages.

Removing the stator:

- Screw out the two cylindrical head screws, using a screwdriver
- Caution: Do not erroneously remove the countersunk screws with raised heads holding the breaker.
- Take out the stator
- Push the grommet inside of the flywheel magneto and disconnect the lighting wire. Use caution to avoid damage to the connecting plug.



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