

PART B- (5 x 16 = 80 marks)

11. (a) Classify the unconventional machining process and explain the process selection parameters.

Or

- (b) Explain in detail about the following USM process parameters :
- (i) Metal removal rate (4)
 - (ii) Tool material (4)
 - (iii) Tool wear rate (4)
 - (iv) Surface finish (4)

12. (a) (i) Draw the schematic layout of abrasive jet machine and explain its operation characteristics. (12)
- (ii) Write short note metal removal rate and wear rate of nozzle in WJM. (4)

Or

- (b) Explain construction and working of USM. Also compare traditional abrasive machine and USM.

13. (a) Explain the construction and working of ECM with neat sketches. Also discuss about method of masking and metal removal rate.

Or

- (b) With neat sketches explain working of ECG and list the application of ECG. Also Compare EDM and ECM.

14. (a) Explain in detail about process principle, construction and working of EDM. Also explain EDM servosystem for automatic electrode refeed concept.

Or

- (b) Explain in detail about the positioning system, wire drive system, power supply, dielectric system of wire cut EDM. Also discuss its process parameters.

15. (a) (i) Explain in detail about process principle, equipment and working of EBM. (14)
- (ii) List the application plasma in manufacturing industry. (2)

Or

- (b) Discuss in detail about the thermal features of LBM and explain the construction and working of LBM.

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ACCA Skills F5 Performance Management Study Text 2014 BPP Learning Media, 2014-06-01 The examining team reviewed F5 Study Text covers all the relevant ACCA F5 syllabus topics It contains step by step guides to performance management techniques such as limiting factor analysis and variance analysis Exam formulae are highlighted and explained and detailed examples throughout the text will help build your understanding and reinforce learning **2024-25 DSSSB TGT/PGT English Solved Papers 240 495 E This book contains TGT previous years solved questions from 2014 to 2021 shift-I, II and III and PGT previous years solved papers from 2014 to February 2024 shift-I and II** YCT Expert Team , 2024 25 DSSSB TGT PGT English Solved Papers 240 495 E This book contains TGT previous years solved questions from 2014 to 2021 shift I II and III and PGT previous years solved papers from 2014 to February 2024 shift I and II

Operations Research Proceedings 2014 Marco Lübbecke, Arie M.C.A. Koster, Peter Letmathe, Reinhard Madlener, Britta Peis, Grit Walther, 2016-02-20 This book contains a selection of refereed papers presented at the International Conference on Operations Research OR 2014 which took place at RWTH Aachen University Germany September 2 5 2014 More than 800 scientists and students from 47 countries attended OR 2014 and presented more than 500 papers in parallel topical streams as well as special award sessions The theme of the conference and its proceedings is Business Analytics and Optimization

Sparse Grids and Applications - Stuttgart 2014 Jochen Garcke, Dirk Pflüger, 2016-03-16 This volume of LNCSE is a collection of the papers from the proceedings of the third workshop on sparse grids and applications Sparse grids are a popular approach for the numerical treatment of high dimensional problems Where classical numerical discretization schemes fail in more than three or four dimensions sparse grids in their different guises are frequently the method of choice be it spatially adaptive in the hierarchical basis or via the dimensionally adaptive combination technique Demonstrating once again the importance of this numerical discretization scheme the selected articles present recent advances on the numerical analysis of sparse grids as well as efficient data structures The book also discusses a range of applications including uncertainty quantification and plasma physics NDA/ NA 11 years Topic-wise Solved Papers (2006 - 2016) 4th Edition Disha Experts, 2017-09-02 NDA NA 11 year Topic wise Solved Papers 2006 2016 consists of last 11 years both April and August papers from 2006 2016 solved papers of Mathematics and General Ability Test distributed into 57 topics In all there are 22 Question papers 2006 April 2016 August The paper I Mathematics is distributed into 24 topics whereas the Paper II General Ability Test is divided into 2 parts English and General Knowledge English is divided into 9 topics whereas General Knowledge is divided into 7 Units Physics Chemistry Biology History Polity Geography and General Awareness which are further divided into 24 topics The book contains 5800 MCQ s from the above 22 Question papers The Mathematics section contains 2600 MCQ s whereas the General Ability section contains 3200 MCQ s The strength of the book lies in the originality of its question papers and Errorless Solutions The solution of each and every question is provided in detail step by

step so as to provide 100% concept clarity to the students

New Challenges in Space Plasma Physics: Open Questions and Future Mission Concepts Luca Sorriso-Valvo, Alessandro Retino, Christopher H. K. Chen, Daniel Verscharen, 2023-02-15 *NDA/ NA 10 Year-wise Solved Papers (2019 - 14) Phase I & II* Disha Experts, 2019-09-02

Proceedings of 3rd International Conference on Machine Learning, Advances in Computing, Renewable Energy and Communication Anuradha Tomar, Hasmat Malik, Pramod Kumar, Atif Iqbal, 2022-09-17 This book gathers selected papers presented at International Conference on Machine Learning Advances in Computing Renewable Energy and Communication MARC 2021 held in Krishna Engineering College Ghaziabad India during 10 11 December 2021 This book discusses key concepts challenges and potential solutions in connection with established and emerging topics in advanced computing renewable energy and network communications Machine Learning and Interpretation in Neuroimaging Irina Rish, Georg Langs, Leila Wehbe, Guillermo Cecchi, Kai-min Kevin Chang, Brian Murphy, 2016-09-12 This book constitutes the revised selected papers from the 4th International Workshop on Machine Learning and Interpretation in Neuroimaging MLINI 2014 held in Montreal QC Canada in December 2014 as a satellite event of the 11th annual conference on Neural Information Processing Systems NIPS 2014 The 10 MLINI 2014 papers presented in this volume were carefully reviewed and selected from 17 submissions They were organized in topical sections named networks and decoding speech clinics and cognition and causality and time series In addition the book contains the 3 best papers presented at MLINI 2013 **Low-Rank**

Approximation Ivan Markovsky, 2018-08-03 This book is a comprehensive exposition of the theory algorithms and applications of structured low rank approximation Local optimization methods and effective suboptimal convex relaxations for Toeplitz Hankel and Sylvester structured problems are presented A major part of the text is devoted to application of the theory with a range of applications from systems and control theory to psychometrics being described Special knowledge of the application fields is not required The second edition of Low Rank Approximation is a thoroughly edited and extensively rewritten revision It contains new chapters and sections that introduce the topics of variable projection for structured low rank approximation missing data estimation data driven filtering and control stochastic model representation and identification identification of polynomial time invariant systems and blind identification with deterministic input model The book is complemented by a software implementation of the methods presented which makes the theory directly applicable in practice In particular all numerical examples in the book are included in demonstration files and can be reproduced by the reader This gives hands on experience with the theory and methods detailed In addition exercises and MATLAB Octave examples will assist the reader quickly to assimilate the theory on a chapter by chapter basis Each chapter is completed with a new section of exercises to which complete solutions are provided Low Rank Approximation second edition is a broad survey of the Low Rank Approximation theory and applications of its field which will be of direct interest to researchers in system identification control and systems theory numerical linear algebra and optimization The supplementary problems and

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