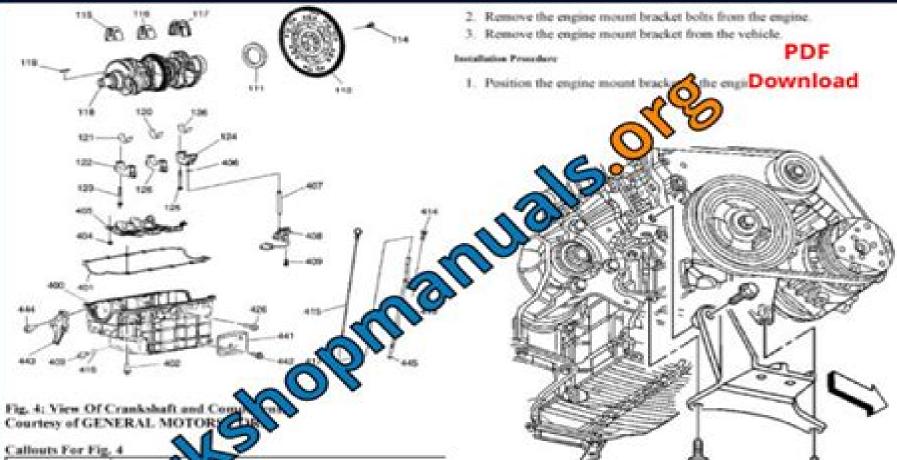
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111	Craw Rear Oil Seal Assembly			
112	10			
114	Bolt .			
.115	nkshaft Upper Bearing			
116	Crankshaft Upper Bearing			
117	Crankshaft Upper Bearing			
118	Crankshaft			
119	Crankshaft Balancer Key			

Fig. 19: View Of Engine Mount Bracket Bolts At Engine Courtesy of GENERAL MOTORS CORP.

NOTE: Refer to Fastener Notice in Cautions and Notices.

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Pontiac Motor Division

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