

unless cylinder head is to be machined or replaced.

5. Clean the cylinder head. Use a wooden scraper and gasket stripping solvent to clean the gasket face. DO NOT use a metal scraper.

6. Check the gasket face for bow (flatness). Check corner to corner and side to side (Fig. 67).

Maximum bow: 0.7 mm.

7. Check the condition of the valve seats and guides, valve, valve springs, swirl chambers, camshaft, camshaft bearings and all tapped holes. (See Identification and Specifications section.)



Figure 66

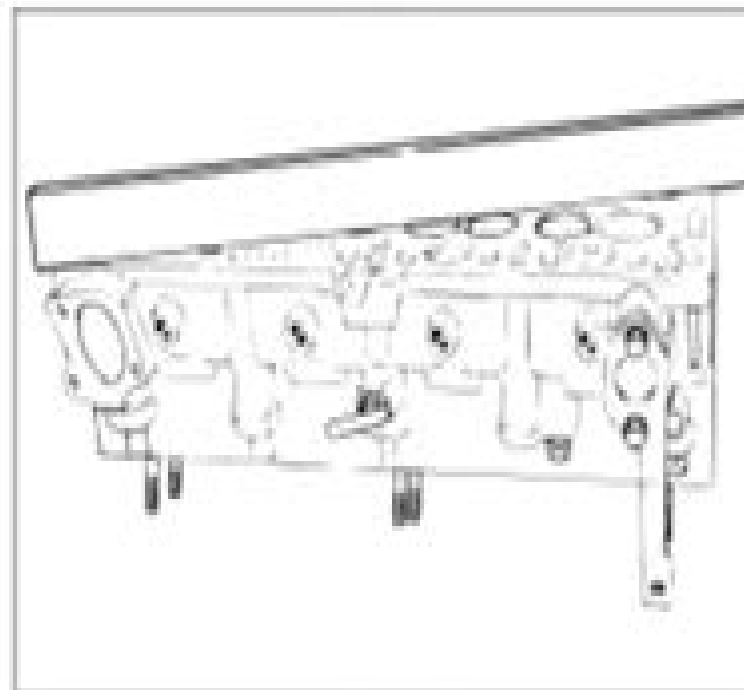


Figure 67



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