

## Crankshaft assembly

### Crankshaft

Diameter of main journals	50.06/50.08 mm (2.3639/2.3648 in)
Maximum permissible wear and ovality of main journals	0.02 mm (0.001 in)
Width of front journal	21.30/21.4 mm (0.8417-0.8425 in)
Width of centre journal	22.26/22.42 mm (0.8762-0.8827 in)
Width of all other journals	20.5/21.1 mm (0.8071-0.8311 in)
Diameter of crank pins	52.06/52.08 mm (2.0500/2.0504 in)
Maximum permissible wear and ovality of crank pins	0.02 mm (0.001 in)
Width of crank pins	21.25/21.35 mm (0.8371-0.8437 in)
Crankshaft end-flange	6.00/6.26 mm (0.2362/0.2465 in)
Diameter of rear flange	66.84/66.95 mm (2.6316/2.6358 in)
Minimum permissible diameter of rear flange (skidpad)	66.58 mm (2.6213 in)
Diameter for front oil seal	34.985/34.995 mm (1.37736/1.37738 in)
Minimum permissible diameter for front oil seal (skidpad)	34.72 mm (1.367 in)
Diameter for scuffthrust pin(s)	21.26/22.02 mm (0.8374-0.8674 in)
Diameter of recess for scuffthrust bearing	22.56/22.65 mm (0.8881-0.8917 in)
Depth of recess for scuffthrust bearing	20.8 mm (0.82 in)
Crankshaft journals and crank pins	-0.30 mm (-0.0118 in)

### Main bearings

Type	Steel back, aluminium tin-bearing material
Bearing width, centre bearing	24.27/24.52 mm (0.9558/0.9654 in)
Bearing width, all other bearings	22.26/22.42 mm (0.8762/0.8827 in)
Bearing thickness	1.52/1.6 mm (0.0598/0.063 in)
Back diameter	27.203/27.262 mm (1.07175/1.07334 in)
Bearing clearance	0.023/0.073 mm (0.0009/0.0029 in)
Available undersize bearings	-0.30 mm (-0.0118 in)

### Crankshaft thrust washers

Type	Steel back, aluminium tin-bearing material
Position	Back side of centre main bearing
Thickness	2.31/2.36 mm (0.091/0.093 in)

# Perkins Prima M80t Service Manual

**Guillaume Favre**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

## **Perkins Prima M80t Service Manual:**

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