

A full line of solutions for resin transfer molding

Resin transfer molding (RTM) is a closed mold manufacturing process. Finished parts are made by introducing polyester or vinyl ester resins into closed molds containing fiberglass, carbon or other reinforcements.

Whether your process is traditional RTM, Light RTM, Vacuum Infusion Process (VIP), Closed Cavity Bag Molding (CCBM), or other similar process, GlasCraft offers a complete line of RTM systems to fit your application.

GlasCraft RTM Systems provide control at low pressure – the key to successful Light RTM injection

- Engineered for low-pressure injection of polyester and vinyl ester resins
- Accu-Pressure sensor monitors and controls pressure
- Entry-level to automated, high-volume production models are available

Typical applications:

- Marine and watercraft
- Pool and spa
- Bathware
- Consumer products
- Automotive panels and parts
- Aircraft components

Touch-screen PLC

Programmable machine functions – from injection volume to catalyst ratio (depending on options)



Superior recirculation

- Allows resin and catalyst to cycle to the dispense head and back to the containers, unmixed
- Keeps pigments and fillers suspended in the resin
- Allows line to be de-gassed without wasting material

Spartan Dispense Head

Provides excellent mix of resin and catalyst, and trouble-free injection as well



Positive Feed Catalyst pump

Allows for infinite adjustment of catalyst percentage – no tools required

Air Purge/Solvent Flush

For quick, efficient maintenance cleaning

Accu-Pressure Sensor

- Regulates, monitors and controls injection pressure
- Stops material from dispensing if injection pressures go above the user set point
- Prevents molds from becoming over-pressured

Resin Transfer User Manual

L Darling-Hammond



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