

Pinion SC45 Steel

			-					
		Body				Pilot	Boss	Floch
Module 1.5		0.0.				Bore	0.0.	mm
Pinion Style	Teeth	D	L	1.2	.03	42	d1	9
Straight Cut	30	48	30	17	13	12	30	4.71
Helical Cut	30	51	30	17	13	10	35	- 5

Rack

SC45 Steel

	OAL						
Rack M1.5	mm		P1	P2	59	H1	H2
Straight Cut	2000	120	40	40	1920	17	-17
Helical Cut	2000	120	40	40.	1920	17	17

Advantages of Helical Rack:

50% more strength for same width of rack

Smoother operation, one tooth is always in contact.

Even pitch, Module 1.5 = 5.0mm Pitch per tooth.

Helical Rack Is Black Oxide Coated and Predrilled to 120mm Spacings

Research Paper On Rack And Pinion Design Calculations

Michael Rajnik

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