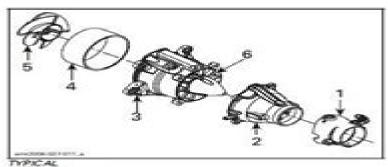
#### GENERAL

## JET PUMP MAIN COMPONENTS

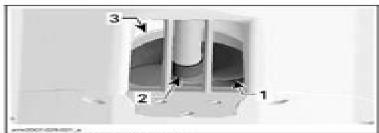


- Managine
- Vierobury)
- Jet pump housing.
- 4. Weer ring
- 5. Impeller 6. Stator

# INSPECTION

#### IMPELLER CONDITION

Condition of impeller, impeller boot and wear ring can be guickly checked from underneath the watercraft. With the vehicle on the trailer, use a flashlight to visually inspect them through the inlet grate.

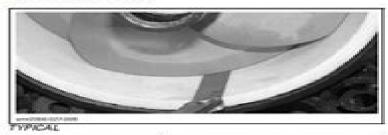


TYPICAL - UNDERNEATH HULL

- I. Impeller 2. Impeller boot 3. Wear ring
- IMPELLER/WEAR RING CLEARANCE

This clearance is critical for jet pump performance. To check clearance, remove jet pump.

Using a feeler gauge, measure clearance between impeller blade tip and wear ring. Measure each blade at its center.



MODEL	MAXIMUM WEAR CLEARANCE
All models	0.35 mm (.014 in)

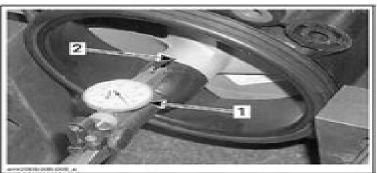
# IMPELLER SHAFT RADIAL PLAY

Radial play is critical for jet pump life span,

To check radial play, remove jet pump.

Make sure impeller shaft turns freely and smoothly.

- Retain housing in a soft jaw vise making sure not to damage housing lug.
- Set a dial gauge and position its tip onto metal. end, close to the end of the impeller hub.
- 3. Move shaft end up and down. Difference between highest and lowest dial gauge reading is radial play.



TYPICAL - MEASURING IMPELLER SHAFT RADIAL PLAY

Dial gauge
 Measure close to impeller hub end

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**Ford Motor Company** 

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