

SCWI Study Guide QUALITY ASSURANCE

INTRODUCTION

In this module, the rationale and mechanics of Quality Assurance (QA) and Quality Management Systems (QMS) are reviewed. QA is a business philosophy. QA and QMSs are aimed at eliminating the opportunities for error that arise in all business environments. Poor communications between one level and another, working from obsolete drawings, using an incorrect material; all these are common occurrences in industry. They result in rework, delayed deliveries, and added costs. They strain relations between purchaser and supplier.

With an effective QMS, most of these problems can be avoided. This means reduced production time, better deliveries, improvement in the bottom line. In well-managed establishments, it also means better pay and conditions for personnel, and a congenial working environment. Internal political squabbles can be reduced and morale enhanced. If a problem develops, there is a mechanism in place for its solution.

Of course, this obviously desirable situation does not develop overnight, it takes time. Change is involved, and many people at all levels resist change on principle. This means that when a QMS system is to be introduced to an organization, it takes time and it takes 'selling.' It requires involvement at the very top level. A QMS cannot be introduced somewhere in the middle with any hope of success.

WHY DO WE NEED A QA SYSTEM?

There are a variety of reasons for an organization to introduce a QA system. The worst possible reasons are:

- I cannot keep my best customer without a QA system,
- My competition has it, so I better fall in line.

Rather, the reason should be based on a desire to produce a better product, with on-time deliveries. Of course, if you have the perfect product, with no rework ever required and no delayed deliveries, and you pay personnel top-dollar down the line, then you do not need a quality system. Otherwise, you do.

A question that may reasonably be asked is, why now? Why didn't industrial businesses of the last century need a quality system. The answer is, they had one—as do all businesses. It is just that it had not been recognized or accepted as a formal system. Until the modern era, industry was owned and controlled by entrepreneurs. Most were on-the-shop floor managers, with the right to hire and fire on the spot if a mistake was made. The 'quality system' was whatever this person thought it should be.

Common sense and unions did away with the industrial tyrant, the 'iron masters.' Industrial relations often become strained yet today, but in most cases accommodation is reached. A new job function for people was established, the 'inspectors.' Inspectors initially gave themselves credit for everything that was right, and blamed others when things went wrong. They tended in many cases to inhabit air conditioned chambers and emerged in their own good time. Many were good people, some were not.

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Zhe Xu



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