

#### THE RIGHT SKILLS > A PROVEN ADVANTAGE

## SAMPLE TEST QUESTIONS STEAMFITTER/PIPEFITTER ITA WEBSITE

1	Which tool is used to correct internal "hi-low" when preparing a 4-in. steel pipe for welding?	
	Α.	4-in. grinder with cutting disc.
	В.	Mini-grinder with flapper disc.
	C.	Pencil grinder with cone stone.
	] D.	4-in. grinder with 1/4-in. grinding disc.
2	White	ch code governs the installation of pressure piping systems?
	В.	ASTM
	c.	CWB 471
	D.	ASME B31.1
3	Which type of hanger is used when thermal horizontal movement is a factor?	
	Α.	Roller.
	] B.	Clevis.
	] C.	Trapeze.
	] D.	Constant support spring.
4	Which document is used for shop assembly?	
	A.	Flow sheet.
	В.	Spool sheet.
П	Īс.	Detail drawing.
	Īр.	Schematic drawing.

# **Sample Union Pipefitter Entry Test**

**L** Cohen

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