

## PREPARATION OF MACHINE FOR INSPECTION

Before any extensive inspection is undertaken to find causes of faulty operation, machine should be thoroughly cleaned and oiled.

Remove all lint, dust or foreign particles from machine.

Wipe machine clean and dry.

Oil the machine as instructed below and on page 5.

Wipe away all surplus oil.

NOTE: Under extreme conditions (if grease or dirt has become considerably hard or tacky), the motor, light and wiring harness should be removed as instructed on pages 16, 17 and 18, and the machine should be dipped in a container of Varsol until the impurities have been removed.

## LUBRICATION

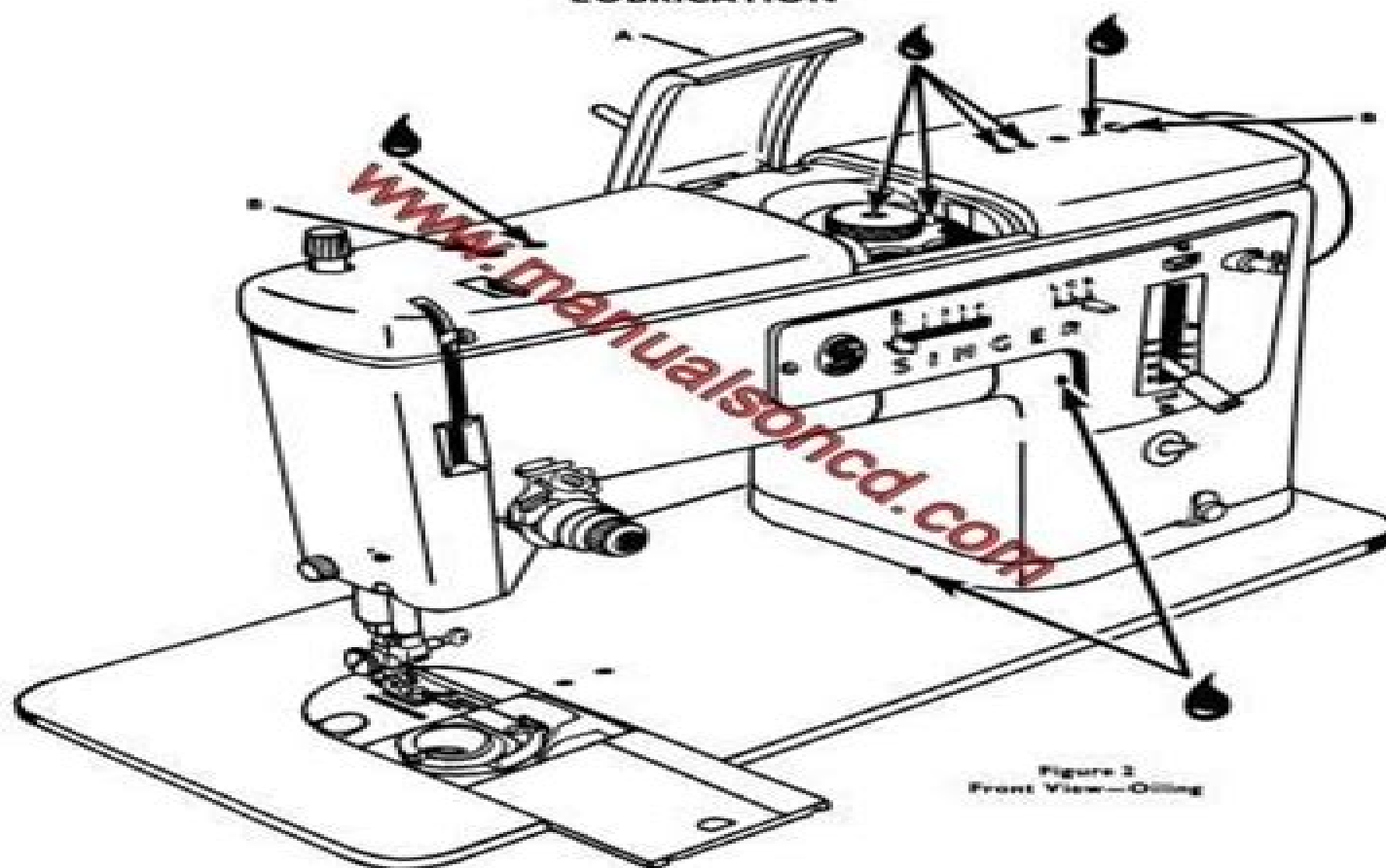


Figure 3  
Front View—Oiling

Disconnect Machine from electricity supply before removing Arm Top Cover or Bed Cover Plate.

# Sewing Machines Singer 940 Manual Repair

**Siddappa N.Byraredy**



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