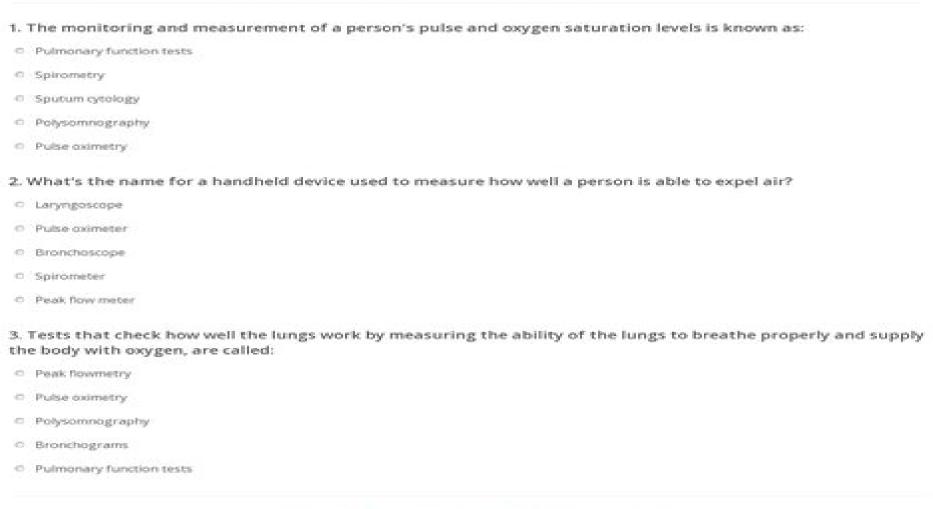


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 $m06\ t12\ performs\ a\ tool\ change\ to\ tool\ number\ 12\ s1000\ m03\ turns\ spindle\ on\ clockwise\ to\ 1000\ rpm\ g01\ x10\ 5\ f10\ 0\ moves$ the x axis to position 10 5 at a see more

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