

FINAL DRIVE

14. Slide the joint onto the drive shaft splines and align the circlip with the lead-in chamfer on the inner race of the joint.



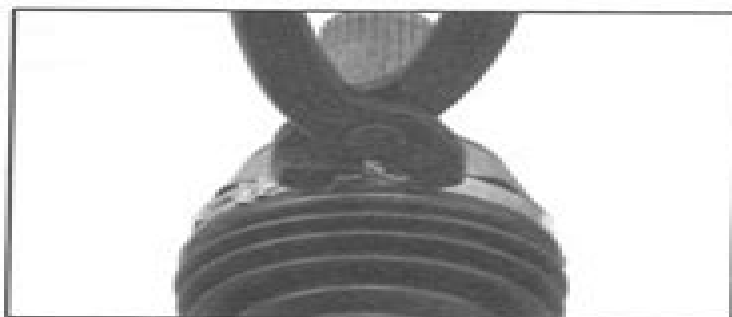
20. While pulling out on the CV shaft, fully extend the CV joint and slide a straight O-ring pick or a small slotted screw driver between the small end of the boot and the shaft. This will allow the air pressure to equalize in the CV boot in the position that the joint will spend most of its life. Before you remove your instrument, be sure the small end of the boot is in its correct location on the shaft.

21. Install and tighten the small clamp on the boot using the Axle Boot Clamp Tool (PU-48951 or 8700226).



**Axle Boot Clamp Tool
PU-48951 or 8700226**

15. Use a soft-faced hammer to tap the joint onto the drive shaft until it locks into place.
16. Pull on the joint to make sure it is securely locked in place.
17. Remove excess grease from the CV joint's external surfaces and place the excess grease in the boot.
18. Pull the boot over the joint and position the boot lips into the grooves on the joint housing and shaft. Make sure the boot is not dimpled or collapsed.
19. Install and tighten the large clamp using the Axle Boot Clamp Tool (PU-48951 or 8700226).



**Axle Boot Clamp Tool
PU-48951 or 8700226**

Polaris 45diesel Service Manual

David Kirk



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