

Figure 7-47 shows the configuration of roll 23 on Models 640 and Models 650 and 660.

- 1 - Cap screw (M12 x 50)
- 2 - Washer
- 3 - Cap
- 4 - Support
- 5 - Bearing
- 6 - Roll
- 7 - Shaft with roll pin
- 8 - Bearing housing

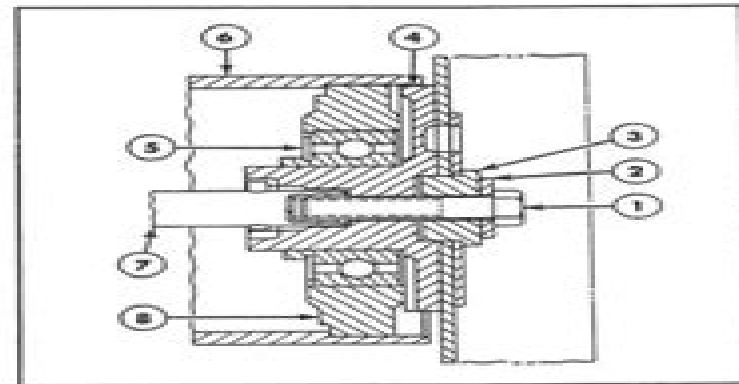


Figure 7-47

NOTE: When replacing the roll assembly, be sure to align the hole in the side sheet or take-up arm with the recessed hole in the support assembly. Torque M12 cap screws to 72 ft. lbs. (97 N-m).

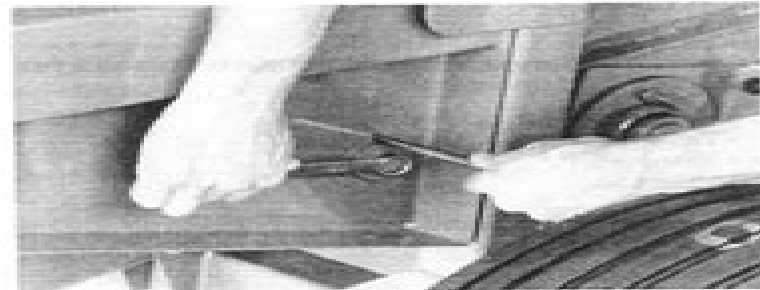


Figure 7-48

Before installing the belts, if one of the take-up arm rolls was removed, it will be necessary to lift the lower take-up arm roll, 21. Replace the lock bolt at 1, or turn the valve on double-density system. See Figure 7-49.

Replace the belts and release the density system.

See Section 8 regarding any question on belts and installation.



Figure 7-49

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S Baum



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Farmers and Consumers Market Bulletin ,2011 **North western reporter. Second series. N.W. 2d. Cases argued and determined in the courts of Iowa, Michigan, Minnesota, Nebraska, North Dakota, South Dakota, Wisconsin** ,1998 **Wallace's Farmer** ,2013 Union Agriculturist and Western Prairie Farmer ,2005 **Wallaces Farmer** ,2004
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Table of Contents New Holland 640 Round Baler Repair Manual

1. Understanding the eBook New Holland 640 Round Baler Repair Manual
 - The Rise of Digital Reading New Holland 640 Round Baler Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying New Holland 640 Round Baler Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in a New Holland 640 Round Baler Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from New Holland 640 Round Baler Repair Manual
 - Personalized Recommendations
 - New Holland 640 Round Baler Repair Manual User Reviews and Ratings
 - New Holland 640 Round Baler Repair Manual and Bestseller Lists
5. Accessing New Holland 640 Round Baler Repair Manual Free and Paid eBooks
 - New Holland 640 Round Baler Repair Manual Public Domain eBooks
 - New Holland 640 Round Baler Repair Manual eBook Subscription Services
 - New Holland 640 Round Baler Repair Manual Budget-Friendly Options

6. Navigating New Holland 640 Round Baler Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - New Holland 640 Round Baler Repair Manual Compatibility with Devices
 - New Holland 640 Round Baler Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of New Holland 640 Round Baler Repair Manual
 - Highlighting and Note-Taking New Holland 640 Round Baler Repair Manual
 - Interactive Elements New Holland 640 Round Baler Repair Manual
8. Staying Engaged with New Holland 640 Round Baler Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers New Holland 640 Round Baler Repair Manual
9. Balancing eBooks and Physical Books New Holland 640 Round Baler Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection New Holland 640 Round Baler Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine New Holland 640 Round Baler Repair Manual
 - Setting Reading Goals New Holland 640 Round Baler Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of New Holland 640 Round Baler Repair Manual
 - Fact-Checking eBook Content of New Holland 640 Round Baler Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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