

NELSON STUD WELDING

SPECIFICATION: Metric **MD** Fully Threaded Studs

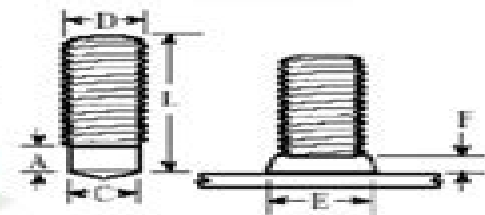
Nelson MD studs are recommended for fastening applications where threads are needed for the full fastener length. MD studs are available in thread diameters of M6 through M24.

Nelson fully threaded studs have a short length of pitch diameter weld base. Most of this length is melted off during the stud welding process so that usable thread extends down to the top of the weld flash on installed studs.

For similar function metric studs, see **MP Partially Threaded studs** and **MR Reduced Base Threaded studs**. In the imperial line of Nelson studs, see **CFP Small Diameter Threaded studs**, **CPL Fully Threaded studs**, **HBA Aluminum Full Base Diameter Threaded studs**, **HBL Full Base Diameter Threaded studs**, **Bending Cable Hangers**, **Crimp-Lok™ Cable Hangers**, and **Watertight nuts**.

✓ Check Standard Stock

MD



When ordering, specify Type, Diameter, Before Weld Length, Material, Quantity, and Part Number

Example: MD M16 x 2.00 x 34.00mm; Mild Steel; 10,000 pieces; #101012903

Thread Size	Minimum Stud Length	Weld Base Diameter C	Weld Base Length A	Burn Off	Weld Flash Size		Flash Clearance *	Required Standard Accessories			
					Diameter E	Height F		Female	Grip	Chuck	Foot
M6 x 1.00	18	5.30	4.00	2.00	9.10	3.00	11.10	100101067	501001007	500001267	502001137
M8 x 1.25	23	7.10	4.00	3.00	11.00	3.50	12.70	100101024	501001006	500001009	502001137
M10 x 1.50	23	8.99	5.00	3.00	12.30	4.00	13.90	100101240	501001006	500001269	502001137
M12 x 1.75	24	10.90	6.00	3.00	15.00	4.50	17.50	100101027	501001009	500001206	502001137
M16 x 2.00	29	14.60	6.00	4.00	20.50	7.00	22.00	100101028	501001011	500001016	502001138
M20 x 2.5	35	18.30	7.00	5.00	26.00	9.00	27.50	100101239	501001014	500001272	502001138
M24 x 3.00	35	22.00	8.00	6.00	35.00	10.00	36.50	100101045	501001016	500001274	502001144

MATERIALS: Studs are available in Low Carbon Mild Steel and Stainless Steel. For specific grade information, physical and chemical properties, conforming standards, and information on stud plating and heat treating, please see **General Material Specifications**.

THREADS: Standard MD studs are available with up to 75-mm. of thread length in ISO 13918 6g series thread. Other thread pitch series, and thread lengths greater than 75-mm. are available as special order.

FLUX: All Nelson partially threaded MD studs have a solid flux load.

Visit our website www.NelsonStudWelding.com for a list of our standard stock products.

Nelson Stud Design Manual

PCI Committee on Connection Details

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the PCI Committee on Connection Details text.

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Design Manual United States. Naval Facilities Engineering Command, 1975 Manual of Numerical Methods in Concrete M Y H Bangash, 2001-07-27 Manual of numerical methods in concrete aims to present a unified approach for the available mathematical models of concrete linking them to finite element analysis and to computer programs in which special provisions are made for concrete plasticity cracking and crushing with and without concrete aggregate interlocking Creep temperature and shrinkage formulations are included and geared to various concrete constitutive models **Hitchcock's Assembly and Fastener Directory** ,1963 **Machine Design** ,1963-03 Iron Trade and Western Machinist ,1962-03 **Welding Journal** ,1945 Current welding literature included in each volume The Fasteners Book Issue ,1963 **PCI Manual on Design of Connections for Precast Prestressed Concrete** PCI Committee on Connection Details, 1973 **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office, 1971 Product Engineering ,1959 *Books and Pamphlets, Including Serials and Contributions to Periodicals* Library of Congress. Copyright Office, 1968 Catalogue of Title-entries of Books and Other Articles Entered in the Office of the Librarian of Congress, at Washington, Under the Copyright Law ... Wherein the Copyright Has Been Completed by the Deposit of Two Copies in the Office Library of Congress. Copyright Office, 1969 **Journal of the American Concrete Institute** American Concrete Institute, 1982 **Roads and Streets** ,1957 Robotic Welding, Intelligence and Automation Tzyh-Jong Tarn, Shan-Ben Chen, Changjiu Zhou, 2007-08-13 Robotic welding systems have been used in different types of manufacturing They can provide several benefits in welding applications The most prominent advantages of robotic welding are precision and productivity Another benefit is that labor costs can be reduced Robotic welding also reduces risk by moving the human welder operator away from hazardous fumes and molten metal close to the welding arc The robotic welding system usually involves measuring and identifying the component to be welded we ing it in position controlling the welding parameters and documenting the produced welds However traditional robotic welding systems rely heavily upon human interv tion It does not seem that the traditional robotic welding techniques by themselves can cope well with uncertainties in the welding surroundings and conditions e g variation of weld pool dynamics fluxion solid weld torch and etc On the other hand the advent of intelligent techniques provides us with a powerful tool for solving demanding re world problems with uncertain and unpredictable environments Therefore it is intere ing to gather current trends and to provide a high quality forum for engineers and researchers working in the filed of intelligent techniques for robotic welding systems This volume brings together a broad range of invited and contributed papers that describe recent progress in this field **Olin's Construction** H. Leslie Simmons, 2011-12-20 Get the updated industry standard for a new age of construction For more than fifty years Olin s Construction has been the cornerstone reference in the field for architecture and construction professionals and students This new edition is an invaluable resource that will provide in depth coverage for decades to come You ll find the most up to

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