



ATV AND LIGHT UTILITY HAULER SERVICE MANUAL

Foreword

This manual is designed primarily for use by ATV service technicians in a properly equipped shop. Since a certain knowledge of mechanical theory, tool use, and shop procedures is necessary to perform the service work safely, all operations should be performed by qualified service personnel only. In order to perform the work efficiently and prevent costly errors, the technician should read the text, thoroughly familiarizing him/herself with procedures before starting the work. Cleanliness of parts and tools as well as the work area is of primary importance.

This manual includes procedures for maintenance operations, component identification and unit repair, along with service specifications for the 1985 through 1995 model Polaris ATVs. The section index tabs enable the user to quickly locate the component unit section desired. In addition, a table of contents is placed at the beginning of each section for location of specific page numbers and service information. Keep this manual available for reference in the shop area.

To keep this manual current it is important that it is updated yearly with new model information and specifications. Annual update packet part numbers are found in Chapter 1.

At the time of publication all information contained in this manual was technically correct. However, all materials and specifications are subject to change without notice.

Comments or suggestions about this manual may be directed to: Engineering Services, Supervisor, Technical Publications, Polaris Industries, Route 1 Box 35A, Roseau, MN 56751, or call (218) 463-2312.

**Technical Training Center
Roseau, Mn 56751
1985-1995 Service Manual (PN 9912004)**

Polaris 300 400 2x4 4x4 Atv Service Repair Manual 1994 1995

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