

8. Install puller guide (G) with extension cap (H).
9. Apply grease to extension cap and threads of puller bolt to ease removal.
10. Thread bolt (J) with nut (I) onto ball joint stud as shown.
11. Apply heat to ease removal.
12. Hold bolt (J) and turn nut (I) clockwise until ball joint is removed from strut housing.



13. To **install** a new ball joint, Remove extension cap and attach puller guide using short bolts provided in the kit.
14. Remove extension cap and attach puller guide using short bolts provided in the kit.
15. Insert new ball joint (K) into driver (L).
16. Slide ball joint/driver assembly into guide.
17. Apply heat to ease installation.
18. Drive new joint into strut housing until fully seated.
19. Apply Loctite™ 242 (PN 2871949) to threads of retaining plate screws or install new screws with pre-applied locking agent. Torque screws to specification.

$$\text{E} = \text{T}$$

Retaining Screw Torque: 8 ft. lbs. (11 Nm)

20. Install A-arm on ball joint and torque castle nut to specification.

$$\text{E} = \text{T}$$

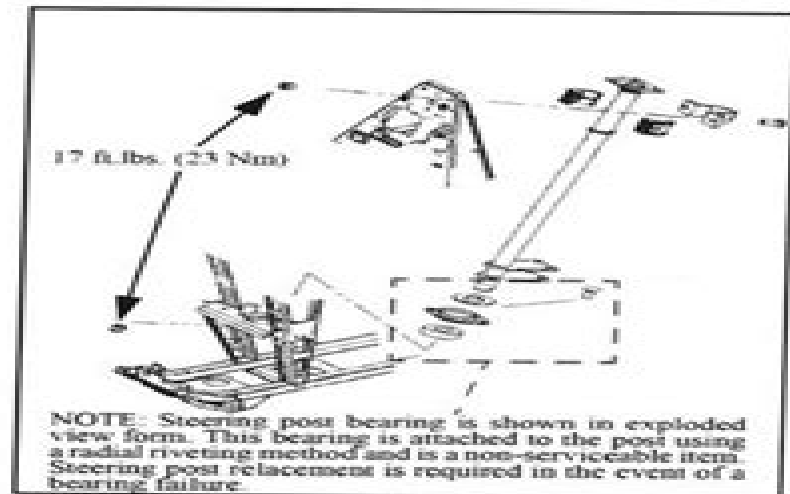
Castle Nut Torque: 30 ft. lbs. (41 Nm)

21. Reinstall cotter pin with open ends toward rear of machine.

Steering Post Removal

1. Remove the front cab.
2. Remove the handle bar pod.
3. Remove the handle bar.
4. Remove the fuel tank bracket assembly.
5. Remove the steering tie rod ends from the steering bracket. Note the orientation of the fasteners and bracket on the steering assembly.
6. Remove the steering post nuts at the mount plate.
7. Remove the top steering bracket.
8. Remove the steering post.

Steering Post Assembly



1. Install the steering post.
2. Install the steering post nuts at the mount plate.
3. Install the top steering bracket.
4. Torque all fasteners to specification.
5. Install the steering tie rod ends from the steering bracket, noting the orientation of the fasteners and bracket on the steering assembly.
6. Install the fuel tank bracket, handle bar and pod. Torque fasteners to specification.
7. Check the steering, the handle bars must move freely and easily from full left to full right without binding.
8. Install front cab.

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D Keegan



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1. Understanding the eBook Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - The Rise of Digital Reading Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - Personalized Recommendations
 - Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual User Reviews and Ratings
 - Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual and Bestseller Lists
5. Accessing Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual Free and Paid eBooks
 - Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual Public Domain eBooks
 - Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual eBook Subscription Services
 - Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual Budget-Friendly Options

6. Navigating Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual Compatibility with Devices
 - Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - Highlighting and Note-Taking Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - Interactive Elements Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
8. Staying Engaged with Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
9. Balancing eBooks and Physical Books Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - Setting Reading Goals Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - Fact-Checking eBook Content of Polaris Atv 2011 Sportsman 400 500 Ho Touring Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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