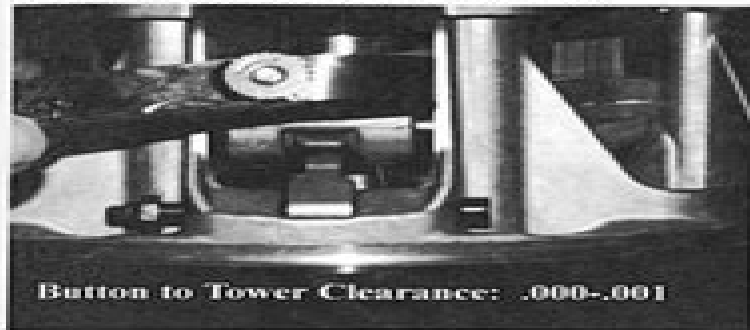


Button To Tower Clearance Inspection

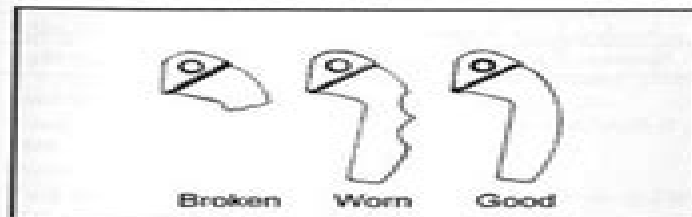
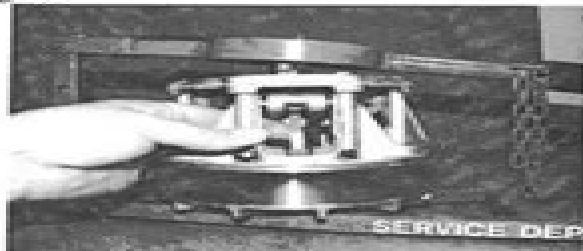
1. Inspect for any clearance between spider button to tower. If clearance exists, replace all buttons and inspect surface of towers. See "Spider Removal" procedure.



2. Inspect sheave surfaces. Replace the entire clutch as an assembly if worn, damaged or cracked.

Shift Weight Inspection

1. If clutch is not disassembled, inspect as shown, using a clutch holding tool to compress the moveable sheave. The contact surface of the weight should be smooth and free of dents or gall marks. Remove shift weight bolts and weights.



2. Inspect the weight pivot bore and pivot bolts for wear or galling. If weights or bolts are worn or broken, replace in sets of three with new bolts.

NOTE: A damaged shift weight is usually caused by a damaged or stuck roller in the spider assembly. See roller inspection, see "Roller, Pin, and Thrust Washer Inspection".

⚠ WARNING

The clutch assembly is a precisely balanced unit. Never replace parts with used parts from another clutch assembly!

All PVT maintenance or repairs should be performed only by a certified Polaris Master Service Dealer (MSD) technician who has received the proper training and understands the procedures outlined in this manual.

Because of the critical nature and precision balance incorporated into the PVT system, it is absolutely essential that no attempt at disassembly or repair be made without factory authorized special tools and service procedures.

6

Drive Clutch Inspection

NOTE: Remove cover, spring, and spider following instructions for drive clutch removal, then proceed as follows:

1. Remove moveable sheave spacer sleeve (1) and the thrust washer (2). Visually inspect the washer for damage. Measure the thickness and compare to specification. Replace if worn or damaged.



Thrust Washer Thickness
Standard: .030, (.76mm)
Service Limit: .025, (.64mm)

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1. Understanding the eBook Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - The Rise of Digital Reading Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - Personalized Recommendations
 - Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual User Reviews and Ratings
 - Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual and Bestseller Lists
5. Accessing Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual Free and Paid eBooks

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- Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual eBook Subscription Services
- Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual Budget-Friendly Options
- 6. Navigating Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual Compatibility with Devices
 - Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - Highlighting and Note-Taking Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - Interactive Elements Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
- 8. Staying Engaged with Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
- 9. Balancing eBooks and Physical Books Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - Setting Reading Goals Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - Fact-Checking eBook Content of Polaris Atv 2007 Sportsman 450 500efi X2 500 Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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