

Sturdy, hydraulic cutter with 5,5" monochrome display for all standard cutting work.

Customer benefits

- Greatest cutting accuracy due to the POLAR-Positioning-System DPS
- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- Machine frame with optimized stability for optimum absorption of cutting forces and greatest cutting accuracy



Description Cutter D 115

The cutter POLAR D 115 is designed for one-shift operation. The precise and gentle swing cut is carried out hydraulically. Thus, the time of the knife spent in the lower dead end can be adapted to the material. The ultra-smooth stainless table surface equipped with air jets allows an easy handling of the material. Within a wide setting range the clamping pressure can be adjusted infinitely to each cutting material by means of a turning knob with scale. Bright LEDs mark the cutting line clearly visible for the operator.

The operation of the machine is done via an ergonomically positioned control panel with 5,5" monochrome display and additional membrane keypad. Recurring cutting sequences can be memorized (memory capacity 198 programs) and adapted at any time. The creation of the cutting programs is done either manually or menu-driven and intuitively via block programming. To optimize the cutting quality the pre-clamping time can be adjusted according to the material.

Technical data

Cutting width	1,150 mm 45.28 in
Feeding depth	1,150 mm 45.28 in
Loading height max.	165 mm 6.50 in
Safety clamp pressure	30 daN 66 lbs
Clamp pressure, min	180 daN 397 lbs
Clamp pressure, max	4,000 daN 8,818 lbs
Backgauge speed on return way (0 - ...)	130 mm/sec 5.12 in/sec
Knife speed	10 cycles/min
Smallest cut, automatically, without false plate	25 mm 0.98 in
Smallest cut, automatically, with false plate	95 mm 3.74 in

Further technical data are available for download on our website.

Polar Cutter Manual

**United States. Department of the Air
Force**



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