



FIGURE 27

CUTTING HEIGHT

Adjust cutting height adaptively by changing the header stop. Change the length of the header stop (see Figure 28) to change the header stop from 2" to 8". Tighten bolt and nut adaptively after making adjustments.

This optional header stop uses 3/4" x 1/2" x 1/2" stainless steel bolts and nuts. It is described in the "Optional Equipment" section of the manual.



WARNING: IF STONES OR OTHER FOREIGN OBJECTS ENTER THE CUTTERBAR, THEY CAN BE DEFLECTED TOWARD THE OPERATOR OR BYSTANDERS, RESULTING IN PHYSICAL INJURY. ADJUST THE CUTTERBAR HEIGHT TO CLEAR STONES AND FOREIGN OBJECTS.

Optional high roll shoes are available to increase cutting height 1" when full operations require higher rollers heights to clear field stones and stumps.



FIGURE 28

ROLL PRESSURE

Adjust the roll pressure with the screw located at B, Figure 29. Turn the screw counter-clockwise to increase roll pressure. Apply only sufficient pressure to crack the stems, with excessive pressure to the leaves. Overcompressing the result is leaves overlying and shattering, increased power requirements and greater wear.

For easier access to the handle, make adjustments with the header lowered to the ground. Adjust the handle stop into release mode, C, Figure 29.

WINDROWS

Manure from the moisture conditioner can be deposited full width for 100%, even drying. Position the windrow shields, A and B, outwardly as shown in Figure 24A after loosening the handles, C.



FIGURE 29

Adjust swath gate, A, Figure 24B, by loosening handle, B, in a selected notch of quadrant, C, to get the desired cutting of the swath. Pull the handle outwardly to discharge the swath and rotation.

WINDROWING

Windrowing is controlled by securing the shields, A and B, Figure 24A, inwardly to get the desired windrow width. Position swath gate handle, B, Figure 24B, in one of the forward notches to control the material flow into the windrow shields.

To adjust the windrow shields, loosen threaded handles, C, Figure 24A, position the shields as needed to form the desired windrow then tighten the handles.

ROLL TIMING

Occasionally, check the rolls for proper lag timing. The lag of one roll should be centered between the two lugs of the opposite roll. The lugs must not touch.

To reset the timing, loosen the four M12 cap screws, C, Figure 25, on the top roll drive PTO yoke flange. Then center the top roll lug in the bottom slot while applying hand force on the



FIGURE 30

feed roll in the direction opposite the normal rotation. Tighten the four cap screws, then repeat the timing by applying reverse roll force to the feed roll.

ROLL STOPS

The rolls should not touch each other at any point in the rotation of the rolls. A minimum clearance of 1/16" (1.58 mm) is recommended. Check the clearance with roll pressure applied and raise the rolls one complete revolution to determine the minimum clearance point. Add or remove the roll stop shims, as shown on the left side at A, Figure 25. Also adjust the right shims as required. Always use the rubber pad stop with the steel plate side up, and be sure to replace the 2 pin spacer, B. Securely tighten the lock nut on the M12 cap screw.

Check the roll stops occasionally for material buildup. Remove accumulations that may be present to prevent increasing roll clearance that will reduce conditioning effectiveness.

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