

LUBRICATION SYSTEM

Lubrication of the engine, Figure 1-1-1, is maintained by a rotor type oil pump mounted in the rear of the engine block, forward of the flywheel on the left hand side of the engine. The oil pump is driven from the rear of the camshaft and draws oil from the engine oil pan through a tube and screen assembly.

A spring loaded relief valve is integral with the oil filter body mounted on the left hand side of the engine block, and prevents over pressurization of the system.

A spin on type oil filter is mounted externally to its support housing, on the left hand side of the engine. Oil flows from the filter to the main oil gallery, which runs the length of the cylinder block, which also intersects the camshaft follower chamber.

The main gallery also supplies oil to the crankshaft main bearings and connecting rods both big and small ends. The underside of the pistons and pins, are lubricated by

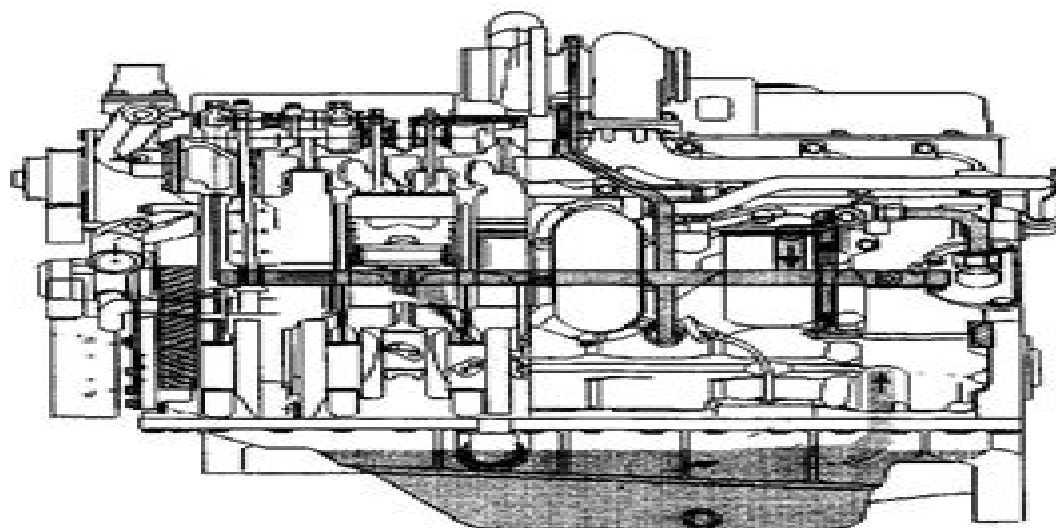
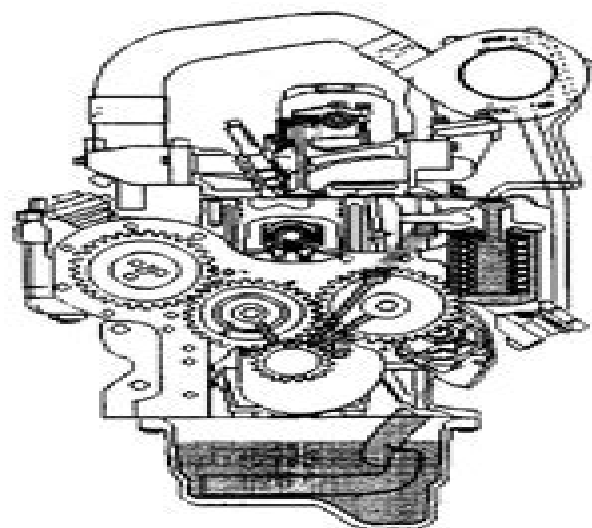
oil pressure jets mounted adjacent to each main journal housing.

The camshaft drive gear bushing is pressure lubricated through a drilled passage from the front main bearing. The gear has small oil passages machined on both sides allowing excess oil to escape.

Timing gears are lubricated by splashed oil from the cam follower chamber, and the pressure lubricated camshaft drive gear bushing.

An intermittent flow of oil is directed to the valve rocker arm shaft assembly via a drilled passage in the cylinder block. This is located vertically above No.1 camshaft bearing, and aligns to a hole in the cylinder head. The rotation of the camshaft allows a controlled intermediate flow of lubrication.

The turbocharger where fitted, is supplied with oil from the oil filter support housing, mounted on the left hand side of the engine.



Engine Lubrication System With Turbocharger Fitted

Figure 1-1-1

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F Rizvi



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