



FIGURE 21

1. Install a wheel yoke, as shown in Figure 21, to keep the spreader from rotating on the spindled shaft.
2. Remove the sheave as shown in Figure 21. Remove the knife head bolt and tapered spacer in the crankshaft. A, can be turned freely.
3. Tighten the cotter nut, B, Figure 21, until 2 in. (50.8 mm, 10.00 ft-lb/1.37 N-m) of torque is required to turn the crankshaft.
4. Replace the drive sheave, making sure that the spring pin, C, Figure 21, will engage with one of the slots between the ribs of the cast-iron nut, D.
5. Replace the heavy washer and the cap screw, A, Figure 26. Torque the cap screw to 35 ft-lb (47.8 N-m, 120 ft-lb/163 N-m).

NOTE: If the spring pin is not positioned properly in the slot of the cast-iron nut, it will extend at least $\frac{1}{4}$ " (6.3 mm) beyond the sheave at B, Figure 26.

Strike the spreader head to the nut with a heavy hammer to properly seat the spindled shaft in the sheave. Retorque the nut. Repeat this sequence twice or until the torque does not decrease.

7. Replace the belt and sheave.
8. Replace the knife head bolt and tapered spacer. Tighten the bolt to 35 ft-lb (47.8 N-m, 115 ft-lb/155 N-m) torque when the knife is at the center of the sheave.

IMPORTANT: Make sure the spindled shaft and the bore of the crankshaft sheave are clean before installing the sheave on the shaft.



FIGURE 22

100 ft-lb (136 N-m) of torque is equal to 100 ft-lb (140 N-m) of torque applied to a smooth $\frac{1}{2}$ " (12 mm) from the center of the bolt.

ROLLER DRIVE BEARINGS

To service the roller drive area, remove the roller bar assembly from the mower frame following these steps:

1. Loosen the drive belt tension and remove the belt from the drive sheave.
2. Remove drive pin, A, Figure 22, and its two bolts at C, Figure 26.

NOTE: On older units, remove the roller pin from the front finger pin. Remove the roller bar assembly from the mower frame.



FIGURE 23

3. Remove the front drive pin, B, Figure 22, the roller nut, C, and D, and remove the roller plate.
4. To service an individual front roller bearing, remove the knife head bolt and tapered nut, E, and remove the front drive plate. Then remove the respective bearing adjusting nut.
5. The crank connecting rod cap bar is removed by removing the roller pin and tapered nut.
6. To remove the bearing study, remove the nut at back of the rear support housing.

Assembly

1. Install the bearing study into the rear support housing and secure the nut. Tighten (nut nut to 100 ft-lb, 136 N-m).
2. Place shaft end on the bearing study and rear drive plate nuts. Place the larger shaft end on the crank pin stud on the drive plate.
3. With the bearings in the respective plate holes, install the front drive and crank connecting rod.

NOTE: Be sure the tube fittings are positioned correctly.

4. Install a dust cap over all link and connecting rod bearings. Then install adjusting nuts, F, Figure 22. Tighten the adjusting nuts to 30 ft-lb (41 N-m) to properly seat the bearings and back nuts off two flats or $\frac{1}{12}$ of a turn.

5. Install the roller nut. Tighten the nut to 10 ft-lb (14 N-m) and then loosen it to align the rollers for the roller pin. Secure the nut with the roller pin.
6. Install the front drive plate and tapered nut. Tighten the nut to 100 ft-lb (136 N-m). Make sure the bearing adjusting nut is not tight when tightening nut, E.
7. Place a spacer in the study and install the appropriate wheel nut, F, and D. Tighten nuts to 100 ft-lb (136 N-m).
8. Install the knife head bolt and tighten it to the center of the roller to 35 ft-lb (47.8 N-m, 115 ft-lb/155 N-m).
9. Install the roller bar assembly and tighten bolts, C, Figure 24 to 30 ft-lb (41 N-m, 120 ft-lb/163 N-m). Install the bolt and tighten it as detailed in "Drive Belt".

UPPER DRIVE BEARINGS

The upper drive tapered roller bearings can be adjusted as follows:

1. Remove the belt tension.
2. Remove the roller pin inside the universal joint, F, Figure 21.
3. Turn the roller nut with a box wrench until it takes an additional 2 in. (50.8 mm, 10.00 ft-lb/1.37 N-m) of torque to rotate the sheave assembly.
4. Reinstall the roller pin on the shaft and readjust the belt tension.

STORING

1. Lubricate the mower completely and run it slowly for a few minutes.
2. Loosen the drive belt.
3. Remove the knife from the cutter bar. Cover the knife with a good rust preventive and store it in a safe place.
4. Inspect for worn and broken parts. Replace the parts with genuine New Holland service parts.
5. Clean the mower and relubricate the bars or rusted parts with New Holland touch-up enamel. Your New Holland dealer has a can of New Holland red or yellow.
6. Remove the mower from the tractor. Place the mower in a dry place where it will not be exposed to the weather.

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K Morrison



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