

Pontiac Firebird 1996-2002 Workshop Manual



- | | |
|----------------------------------|--------------------------------------|
| (1) Piston Pin Retainer Clip | (20) Oil Gallery Plug |
| (2) Piston Pin | (21) Oil Pump Cover Pin |
| (3) Piston Rings | (22) Oil Pump Drive Coupler |
| (4) Piston | (23) Oil Pump Sprocket |
| (5) Connecting Rod | (24) Camshaft Sprocket Bolt |
| (6) Connecting Rod Cap Bearing | (25) Timing Chain |
| (7) Connecting Rod Cap | (26) Camshaft Position Sensor Magnet |
| (8) Connecting Rod Cap Bolt | (27) Camshaft Sprocket |
| (9) Crankshaft Rear Oil Seal | (28) Balance Shaft Drive Gear |
| (10) Crankshaft Rear Oil Seal | (29) Camshaft Thrust Plate Bolt |
| (11) Crankshaft Rear Oil Seal | (30) Camshaft Thrust Plate |
| (12) Cylinder Head Lower Bolt | (31) Camshaft Bearings |
| (13) Engine Block | (32) Camshaft |
| (14) EEC Valve | (33) Camshaft Key |
| (15) Oil Level | (34) Balance Shaft Drive Bolt |
| (16) Oil Level | (35) Balance Shaft Gear |
| (17) Oil Level | (36) Balance Shaft Gear Pin |
| (18) Oil Level | (37) Balance Shaft Retainer Bolt |
| (19) Oil Level | (38) Balance Shaft Retainer |
| (20) Oil Level | (39) Balance Shaft |
| (21) Engine Block Cool Hole Plug | (40) Balance Shaft Rear Bushing |
| (22) Engine Front Cover Pin | |

- Tighten the spark plugs to 27 N.m (20 Foot lbs) when installing the spark plugs into a new cylinder head.
- Tighten the spark plugs to 15 N.m (13 Foot lbs) after initial installation.

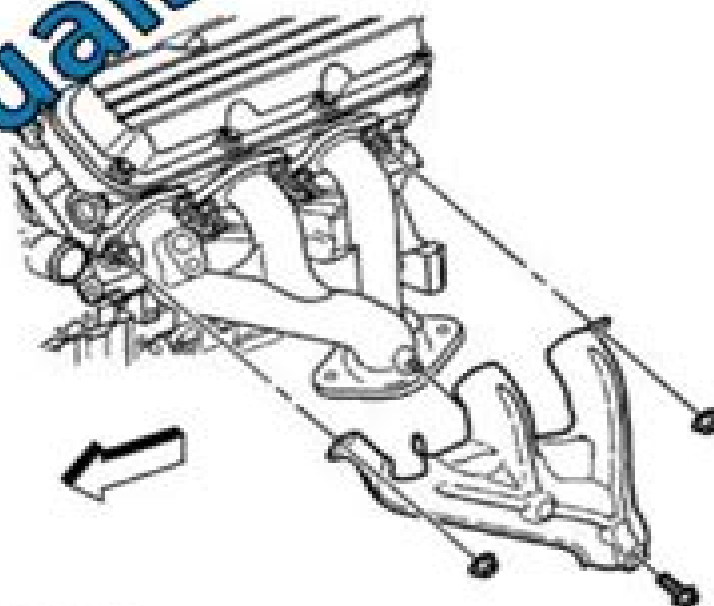
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Install the exhaust manifold heat shield.
Install the exhaust manifold heat shield bolts and bolts.

Tighten

- Tighten the 2 heat shield bolts to 23 N.m (17 Foot lbs).
- Tighten the heat shield bolts to 10 N.m (89 Inch lbs).



001798277

Fig. 185: Installing Exhaust Manifold Heat Shield

Pontiac Manual Workshop 196

Arturo Cuomo



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