Perkins 403D-11 Diesel Engine Service and Workshop Manual Displacement 1.13 L (69.0 in3) Compression Ratio: 23:1

Indirect Injected

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Umin	Part	Impects	on Peou	Standard Domeroion	Standard Value	To be Repaired	Allicar able Limit	Remado
MAIN MOVING SYSTEM		Compression pressure of cylinder MPe (kgf/cm²)			More than 2.94 (More than 30)	Less than 2.45 (Less than 25)		Engine 200 spm
	1 3	Distortion of face of cylinder head			Less than 0.05	More than 0.12		
	CYLINDER HEAD	Violve seen Contabali Watto	T220		0.85 - 1.15	1.5		Valve sheet angle 45°
		Width of valve seat (intake/exhaust)			1.7 - 2.1	More than 2.5		
		Tightening torque of cytinder head N m (legf m)			49 - 52 (5.0 - 5.3)			Coat threads with molyhderson bisulfulde based grease.
	CYLINDER	Base		977	©77.99 – 77.005	077.2		Over 1000 (0.5)
		Distortion of upper face of cylinder block			Less than 0.05	0.12		
		Skirt diameter (longer diameter)		677	977.9225 - 77.9375			Oversize Porto 0.50 MM
	ê	Cleanance to cytinder			Q0:0525 - 0:0865		0.25	A1 20°C
	PISTON	Incide diameter of pirton pin hole		921	800.998 - 21.002		21.016	
		Pirton pin hole-to-pin clearance			-0.004 - +0.004		0.00	
	NEW ME	Outer diagneter of pin		601	Q300.998 - 21 000		600.98	
		S mall and bush-to-pus clearance			0.008 - 0.023		0.06	Oil cleanance
	AST ON MING	Parton rang gap:	No.1 ring		0.15 - 0.27			
			No.2 ring		0.12 - 0.34		10	
			Osl ring		0.2 - 0.35			
		Pu ton sing groove-to-ring clearance	No 1 ring		0.06 - 0.1		0.25	
	E		No.2 ring		0:05 - 0:09			
	ĕ		Oil sing		0:02:-0:06		0.15	
	K	Ring width	No.1 ring	2	197-199		Ţ	Oversime Parton Rango
			No.2 ring	1.5	1.47 - 1.49			0.50 MM
			Oil ring	4	3.97 - 3.99	40 00	6	

Heavy Equipment Restoration Parts LLC Phone: 269 673 1638

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A Gutmann

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