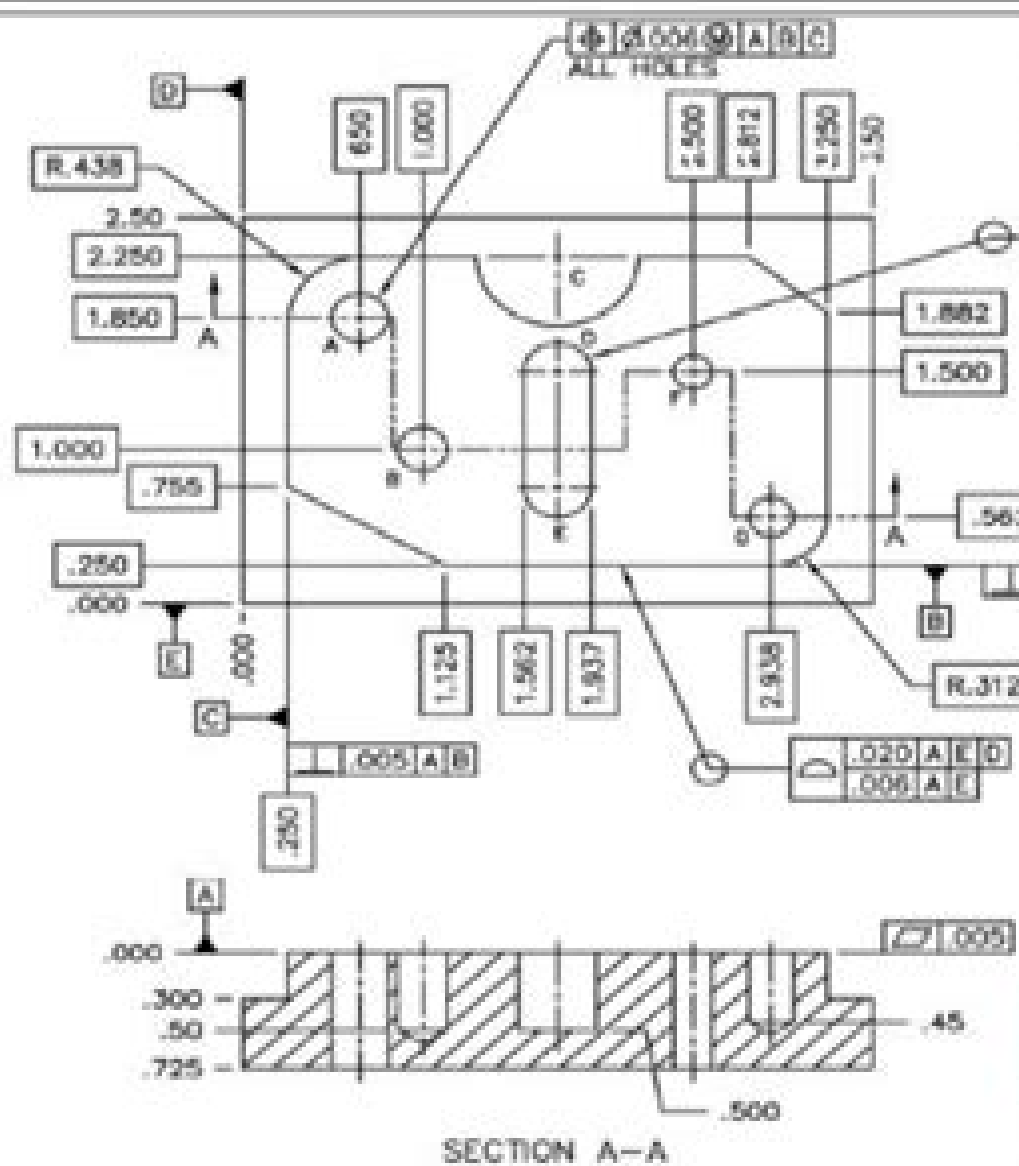




| REV | DESCRIPTION                     | DATE     | APPROVAL |
|-----|---------------------------------|----------|----------|
| A   | UPDATED DRAWING AND TITLE BLOCK | 3/7/05   | LW       |
| B   | ADDED DIMENSIONS FOR SLOT       | 4/21/05  | LW       |
| C   | REVISED DIMENSIONS FOR SLOT     | 11/11/08 | LW       |

| 1. FEATURE | SIZE                        | X     | Y     |
|------------|-----------------------------|-------|-------|
| A          | $\varnothing .312 \pm .002$ |       |       |
| B          | $\varnothing .281 \pm .005$ |       |       |
| C          | $R .450 \pm .002$           | 1.750 | 2.250 |
| D          | $\varnothing .1875$         | 1.750 | 1.500 |
| E          | $\varnothing .1875$         | 1.750 | 1.750 |
| F          | $\varnothing .213 \pm .002$ |       |       |
| G          | $\varnothing .250 \pm .005$ |       |       |

2. BREAK ALL SHARP EDGES: 1/64" MAXIMUM

3. SURFACE FINISH TO BE 63 MICRONS MAXIMUM

|            |      |                               |                                                         |
|------------|------|-------------------------------|---------------------------------------------------------|
|            |      | MACHINING SKILLS LEVEL 1      |                                                         |
|            |      | Job Duty 2.10<br>CNC: Milling |                                                         |
| WORKER     | DATE | 05/21/08                      | MATERIAL<br>ALUMINUM<br>OR MILD STEEL<br>15 X 2.5 X 2.5 |
| DWG. CDR   |      |                               |                                                         |
| DWG. APPR  |      |                               |                                                         |
| DATE FILED |      | DWG #55431                    | SHEET 1 OF 1                                            |

### NIMS PROCEDURAL REQUIREMENTS

1. PROGRAM MUST BE WRITTEN IN LONG HAND - NO CAM
2. COORDINATE CALCULATIONS CAN BE FOUND WITH GEOMETRY OR TRIG
3. SUBMIT THE CALCULATIONS WITH THE PROGRAM

4. SUBMIT THIS PRINT COPY OF PROGRAM CODE (LONGHAND), AND WORKPIECE ALONG WITH THE PERFORMANCE AFFIDAVIT FOR EVALUATION

# Nims Cnc Milling Study Guide

**Raffaela Di Napoli**



## **Nims Cnc Milling Study Guide:**

## **Nims Cnc Milling Study Guide** Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has been apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Nims Cnc Milling Study Guide**," written by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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