



SERVICE *Manual*

MODEL CODE:

RF260BEAESR/AA

RF260BEAEBC/AA

RF260BEAEWW/AA

RF260BEAEWW/ML

RF260BEAESP/AA

RF260BEAESP/ML

RF260BEAESL/EM

RF260BEAESL/TA

RF260BEAESL/TR

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RF261BEAESR/AA

RF261BEAEBC/AA

RF261BEAEWW/AA

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Samsung Rf260beaesp Rf260beaesi Service Manual

Michael Rajnik



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typical values for the austenitic ni resist grade d5s are detailed below castings plc ni resist ductile iron conforms to astm
as71 1984 grade d5s en gjsa xnisicr35 5 2 bs 3468 1986 din 1694 ggg nisicr35 5 2 typical chemical

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web sg iron is a type of cast iron that has been treated while molten with an element such as magnesium or cerium to induce
the formation of free graphite as nodules or spherulites the followings are the grade requirement to the chemical
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web chemical analysis carbon 3 40 3 85 phosphorous 0 10 max manganese 0 10 0 30 sulphur 0 02 max silicon 2 30 3 10
magnesium 0 07 max applications bs2789 grade 500 7 is suited for applications such as gears pistons valve bodies dies and
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qt500 7 gb 1348 and 70 50 05 astm a536 this material grade is also equal to ggg50 din 1693 en gjs 500 7 en 1563 fcd 500 jis g5502 500 7 bs 2789 etc

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web the following six grades of spheroidal cast iron for this category are sg 700 2a sg 600 3a sg 500 7a sg 400 15a sg 400 i8a and sg 350 22a 3 2 1 these grades normally apply to castings of thickness between 30 mm and 200 mm and with a unit mass greater than 2 000 kg

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web the normal chemical composition for this grade is as the following c 2 7 3 7 si 0 8 2 9 mn 0 3 0 7 p 0 1 s 0 02 the chemical composition has big difference in different standards all compositions are just for reference

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0 272 copper 0 456 0 553 0 472 0 557 sulphur 0 0866 0 0116 0 0133 0 00846 phosphorus 0 0472 0 0251 0 0230 0 0232
nickel 0 0986 0 0229 0 0162 0 0199 changes are made only in the major elements of