DISASSEMBLING ENGINE

Before disassembling the engine, be sure to completely drain the engine oil and cooling water.

REMOVING THE OUTER PARTS

RIGHT SIDE OF ENGINE Removing the water manifold

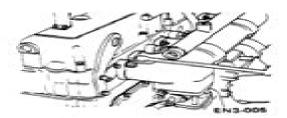
- 1) Remove the water pipe.
- 2) Remove the water pipe bracket.



Remove the bypass tube mounting bolts.

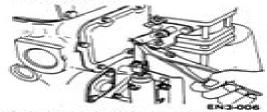


4) Remove the water manifold.

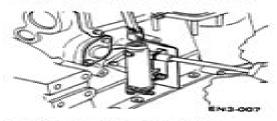


Removing the exhaust air cylinder and exhaust manifold

 Remove the cotter pin and pull out the clevis pin.



2) Remove the exhaust air cylinder.



- Remove the exhaust shutter.
- 4) Remove the exhaust air cylinder.
- Remove the air cylinder mounting bracket.
- Remove the exhaust manifold.

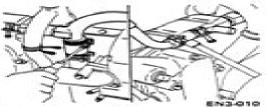


Removing the water bypass tube

 Remove the water bypass tube mounting bolt.



Loosen the bypais tube hose clamps and pull out the tube.



Removing the oil filter

Remove the oil filter.

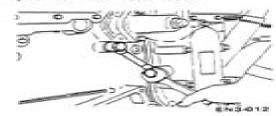
Note

Place a container to catch oil before removing the oil filter.



Removing the oil cooler and oil cooler bracket

1) Remove the water tube.



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