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Tension Testing Methods of Weld Zone

1. SCOPE

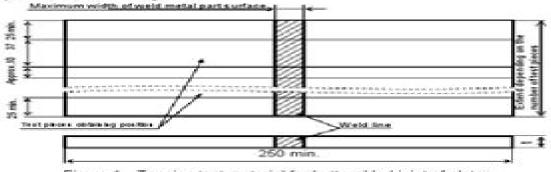
This Standard specifies the tension testing methods of the weld zone.

2. CLASSIFICATION OF TESTS

Tests shall be classified as shown in the table below.

	Table Classification	of tests	
Classification	Test material	Test piece	Remarks
Tension test for butt welded joint of plates	No. 1 test material	No. 1 test piece	
Tension test for butt welded joint of tubes	No. 2 test material	No. 2A test piece	Less than 50 mm O.D.
		No. 28 test piece	50 mm min. O.D. and less than 9 mm thickness
		No. 20 test piece	50 mm min. O.D. and 9 mm thickness min.
Tension test for spot welded joint of plates	_	No. 4 test piece	5 mm max, thickness (cross tension test)

- 3. TEST MATERIAL AND TEST PIECES
- 3.1 The test material of butt welded joint of plates shall be prepared as shown in Figure 1, and the test piece shall be prepared as shown in Figure 2.





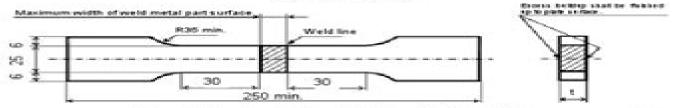


Figure 2 Tension test piece for butt welded joint of plates (No. 1 Test piece)

Unit: mm

White more

Remark: Test piece No. 1 shall be in accordance with JIS Z 3121 1A and ISO 4136.

Normative References and References: See page 5.

Nissan Engineering Standard D0015

N Noddings

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