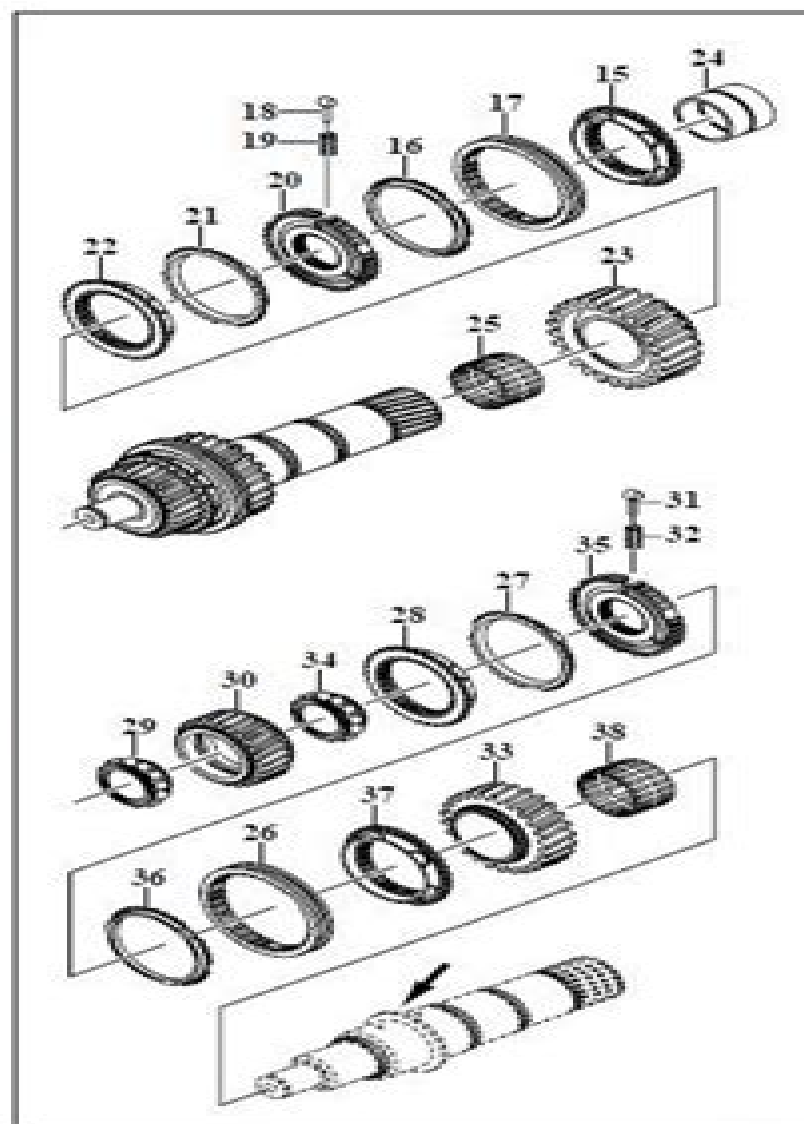


- 12 Remove clutch body (15) and synchronizer ring (16).
 - 13 Remove sliding sleeve (17).
- NOTE**
Use cloth to catch released pressure pieces (18) and compression springs (19) when pulling off sliding sleeve.
- 14 Place two-leg or three-leg puller on 2nd speed helical gear (23). Pull off helical gear together with bush (24), clutch body (22), synchronizer ring (21) and synchronizer hub (20). Use adapter.
 - 15 Remove needle cage (25).
 - 16 Clamp output end of mainshaft.
 - 17 Attach 2- or 3-leg puller underneath sliding sleeve (26) and pull off synchronizer ring (27, clutch body (28), roller bearing (29) and helical gear (30). Use adapter.
- NOTE**
Use cloth to catch released pressure pieces (31) and compression springs (32) when pulling off sliding sleeve.
- 18 Remove pressure pieces and springs. Attach 2- or 3-leg puller underneath 3rd-speed helical gear (33) and pull off together with roller bearing (34), synchronizer hub (35), synchronizer ring (36) and clutch body (37). Use adapter.

CAUTION

Do not attach puller to mainshaft collar (see arrow).

- 19 Remove needle cage (38).



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Scania Zf Gearbox Repair Manual

Chao Zhang



Scania Zf Gearbox Repair Manual:

Automotive Transmissions Harald Naunheimer, Bernd Bertsche, Joachim Ryborz, Wolfgang Novak, 2010-11-09 This book gives a full account of the development process for automotive transmissions Main topics Overview of the traffic vehicle transmission system Mediating the power flow in vehicles Selecting the ratios Vehicle transmission systems basic design principles Typical designs of vehicle transmissions Layout and design of important components e g gearshifting mechanisms moving off elements pumps retarders Transmission control units Product development process Manufacturing technology of vehicle transmissions Reliability and testing The book covers manual automated manual and automatic transmissions as well as continuously variable transmissions and hybrid drives for passenger cars and commercial vehicles Furthermore final drives power take offs and transfer gearboxes for 4 WD vehicles are considered Since the release of the first edition in 1999 there have been a lot of changes in the field of vehicles and transmissions About 40% of the second edition s content is new or revised with new data

The Commercial Motor ,1979 **Braby's Commercial Directory of Southern Africa** ,1991 **European Motor Business** ,1994 **Fleet Owner** ,1992 **Automotive Engineering** ,1993 *Automatic and Semi-automatic Gearboxes for Heavy Commercial Vehicles* ,1978 **South African Transport** ,1980 The Management of World Wastes ,1989 *Metro* ,1984 Includes a special edition issue which is separately paged and unnumbered called annual fact book varies slightly **Jane's Armour and Artillery** ,2002 **Tunnels & Tunnelling** ,1993 **Ward's Auto World** ,1986 **Lubricants and Lubrication** Theo Mang, Wilfried Dresel, 2001-05-02 The use of lubricants is as old as mankind but the scientific analysis of lubrication friction and wear as an aspect of tribology is relatively new Only recently have lubricants begun to be viewed as functional elements in engineering and this group of substances is also receiving increased attention from engineers This book provides chemists and engineers with a clear interdisciplinary introduction and orientation to all major lubricant applications focusing not only on the various products but also on specific application engineering criteria The West European Commercial Vehicle Sector Pat Kennett, 1990 **Public Transport International** ,1997 **Ward's Automotive Yearbook** ,1988 **Ullmann's Encyclopedia of Industrial Chemistry** ,2003 **Namibia Business Directory** ,1991 **Predicasts F&S Index of Corporate Change** ,1991

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