

8. Disconnect the right-hand and left-hand brake pipes (Fig. 10).

10. Remove the transmission pump oil intake elbow.

11. Remove and PTO gear. If PTO shaft is buried, dabber it or tape shaft to protect PTO seal from damage.

12. Remove transmission control valve pressure inlet pipe. Loosen transmission control valve to disconnect the shifter cable. If transmission control valve housing gasket is in poor condition, remove the valve housing.

13. Disconnect the park lock cable.

14. Disconnect the hydraulic pressure pipe to the rockshaft or transmission cover.

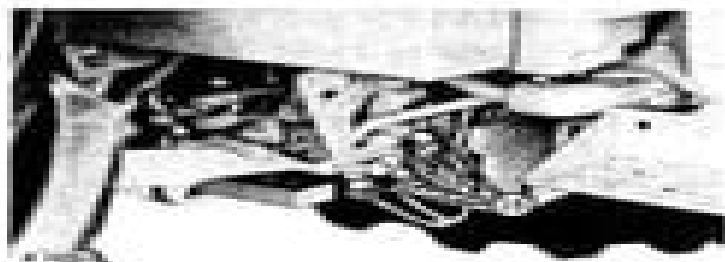


Fig. 11—Power Front Wheel Drive Isolates (Power Shift Isolates)

15. On tractors with Power Front Wheel Drive, disconnect wiring harness from axle drive (Fig. 12).

Move drawbar to extreme rearward position. Place support at rear of drawbar and install JDG-2M rear stand at front of transmission case.

Install a suitable lift sling and remove clutch housing assembly.

#### ASSEMBLY

Before assembling, check to see that the PTO thrust washer, PTO brake return spring (Fig. 13), and the PTO brake (Fig. 13) are in position. Remove cap plugs from oil passages and install gasket and O-rings.

Assemble clutch housing to transmission case and tighten all cap screws to specified torque.

Reverse the numbered separation procedures.

1150-10 U.S.A.



Fig. 12—PTO Thrust Washer and Brake Spring



Fig. 13—PTO Brake

Install rockshaft selector knob and differential lock pedal.

Join the clutch housing to the engine as previously instructed.

Fill transmission with John Deere Type 302 Special-Purpose Oil to the correct oil level.

Bleed the brakes. See the operator's manual.

Check the brakes, transmission, differential lock, and lights for proper operation.

#### SEPARATING CLUTCH HOUSING FROM SYNCRO-RANGE TRANSMISSION CASE

Loosen right-hand brake bleed screw and discharge the accumulator. See Group 23 of Section 70.

Drain the transmission.

Disconnect battery ground cable from left-hand battery first. Then disconnect and remove the batteries.

# Sailor 4520 Service Manual

**Yi-Tong Ma**



## **Sailor 4520 Service Manual:**

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### Table of Contents **Sailor 4520 Service Manual**

1. Understanding the eBook **Sailor 4520 Service Manual**
  - The Rise of Digital Reading **Sailor 4520 Service Manual**
  - Advantages of eBooks Over Traditional Books
2. Identifying **Sailor 4520 Service Manual**
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an **Sailor 4520 Service Manual**
  - User-Friendly Interface
4. Exploring eBook Recommendations from **Sailor 4520 Service Manual**
  - Personalized Recommendations
  - **Sailor 4520 Service Manual** User Reviews and Ratings
  - **Sailor 4520 Service Manual** and Bestseller Lists

5. Accessing Sailor 4520 Service Manual Free and Paid eBooks
  - Sailor 4520 Service Manual Public Domain eBooks
  - Sailor 4520 Service Manual eBook Subscription Services
  - Sailor 4520 Service Manual Budget-Friendly Options
6. Navigating Sailor 4520 Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Sailor 4520 Service Manual Compatibility with Devices
  - Sailor 4520 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Sailor 4520 Service Manual
  - Highlighting and Note-Taking Sailor 4520 Service Manual
  - Interactive Elements Sailor 4520 Service Manual
8. Staying Engaged with Sailor 4520 Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Sailor 4520 Service Manual
9. Balancing eBooks and Physical Books Sailor 4520 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Sailor 4520 Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Sailor 4520 Service Manual
  - Setting Reading Goals Sailor 4520 Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Sailor 4520 Service Manual
  - Fact-Checking eBook Content of Sailor 4520 Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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